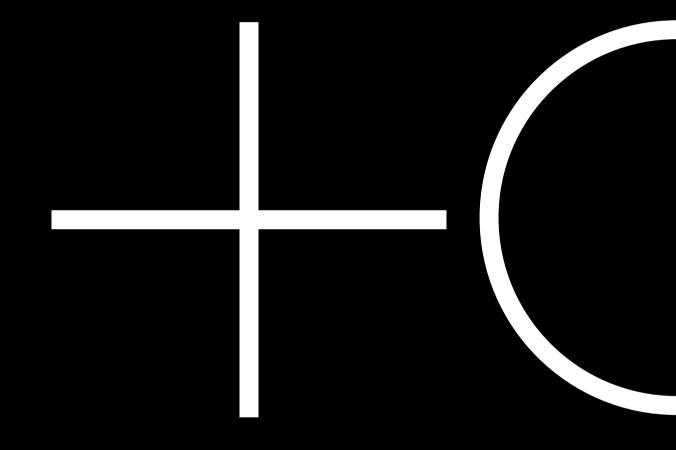
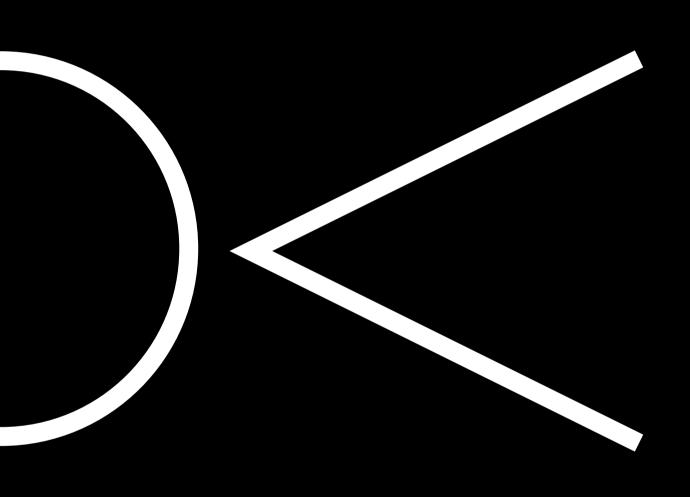
ALUMINCO

TRANSFER OF KNOWLEDGE







ALUMINCO

TRANSFER OF KNOWLEDGE

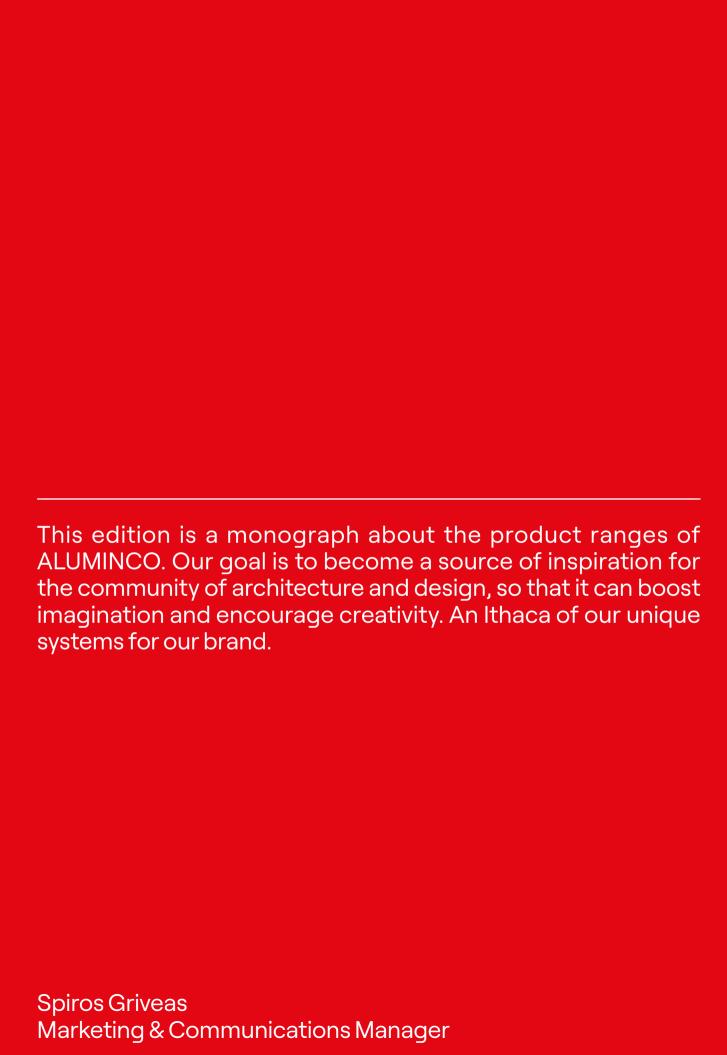


SINCE 1982

Targeting the international community of architects, designers, engineers, construction experts and fabricators, ALUMINCO offers a complete range of architectural aluminium solutions that are innovative, energy efficient and sustainable, embodying top quality, high functionality and contemporary design standards.

At ALUMINCO, one aspect stands above all others: taking responsibility. Under the heading "A planet to love", we are working on the issue of sustainability along the entire value chain, making a significant contribution to shaping a sustainable future through innovations, environmental performance of products and green production with lower CO₂ footprint and more efficient recycling.

THE TOK STORY



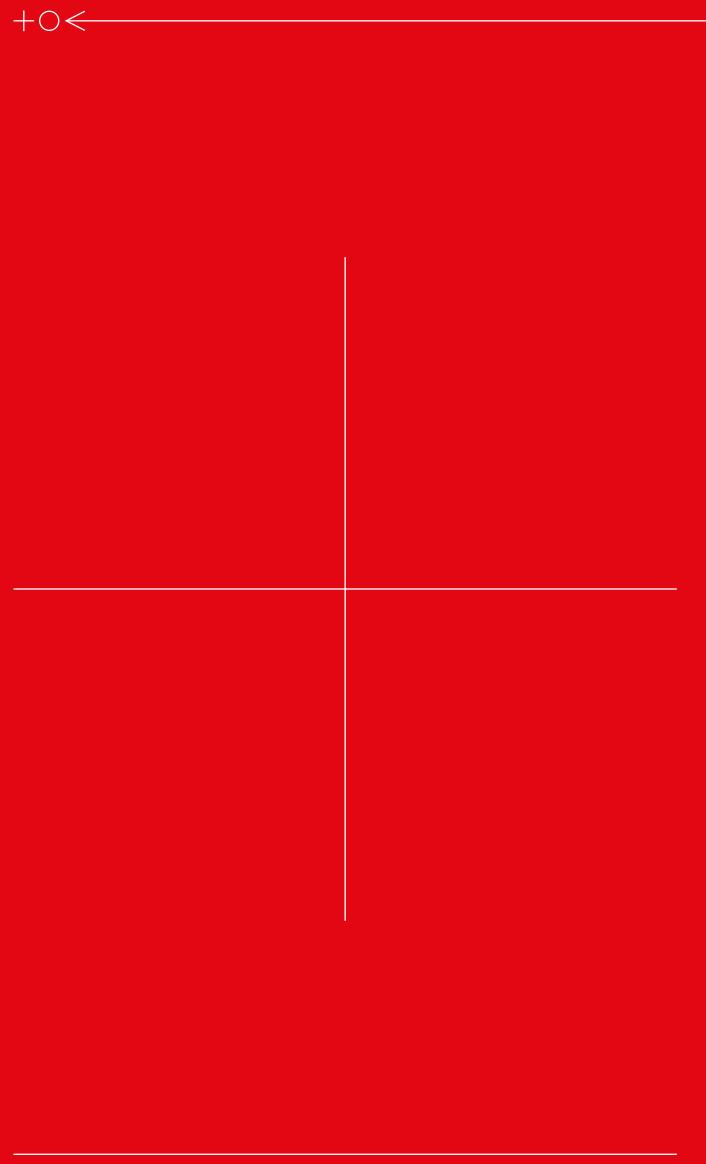


INDEX

\downarrow	THE SLIDERS	13
	SL2900	15
	SL2700	35
	SL2450	59
	FD4600	76
→	THE WINDOWS	99
	W4900	101
	W4750	115
	W450/450HS	129
<u></u>	THE DOORS	145
	D110	147
	D75/D90	161

INDEX

\downarrow	THE FAÇADES	179
	EW50/EW50SP	181
	SH3400	199
	SH3200	215
↓	THE OUTDOORS	231
	CRYSTAL LINE	233
	FUSION LINE	255
	JULIETTA	269
	OPEN AIR	285
	PERGOLAS	305
	GATES & FENCES	323



ALUMINCO

THE SLIDERS



SLIDING THERMAL INSULATING SYSTEM FOR HYPER PERFORMANCES



OUR NEXT GREAT GENERATION OF SLIDING SYSTEMS AHEAD OF ITS TIME!

The Aluminco SL2900 is a top performing sliding system with innovative and unique features, offering elegant constructions and satisfying large-scale requirements.

The art of architectural design with first in class performance in terms of thermal insulation, air-and water tightness, and the value-added SOFT CLOSE function, are some of the reference points that dominate and make the SL2900 unique.

Aside from the design, the system combines the ease of operation of lift-slide systems with the tight seal provided by tilt & slide elements. The latter is thanks to a continuous sealing system all around the perimeter, which saves large amounts of energy.

The aesthetics is determined by the narrow face width in the center vertical section and an outer frame concealed in the attachment to the building structure while the fully integrated threshold option allows easy passage and maximizes user comfort.

The open corner configuration, fitted with striking design elements and large panes of glass, ensures the maximum of bright and welcoming ambience in the interior.

This top-ranked system belongs to the new generation of architectural Aluminco systems, which are based on modern architectural trends, incorporating cutting-edge technology whilst offering unrivaled functionality, with unprecedented for its time performances.

SYSTEM IDENTITY













SPECIFICATIONS

Its unrivalled mechanisms, the integrated system of water drainage and the various versions of perimetric locking make SL2900 exceed the boundaries of an aluminium system perfectly expressing the art of well-being.

SL2900

CUTTING EDGE TECHNONOLGY



The use of a concealed mechanism, the SOFT CLOSE damper, turns the system into an exceptionally user friendly and safe system. Thanks to innovative SOFT CLOSE function the system's sash slows down during closing and guided reliably into the end position, minimising the risk of injury and of damage to the window elements.

SOFT CLOSE FUNCTION



Smooth and easy operation of the system, even in demanding dimensions and robust constructions, is achieved through the unique diversion mechanism which guides the sash more gently and harmoniously into the locking position.

DIVERSION MECHANISM





The system follows a complete safety philosophy, which combines multiple perimetric locks for high security standards.

MULTIPLE PERIMETRIC LOCKS



Every part of a top aluminium system needs to be perfectly combined in order to form a well-balanced integrated structure. And the controlled drainage of water is no exception.

COMPLETE SOLUTION OF WATER DRAINAGE





SL2900

OFFERS IDEAL SOLUTIONS DEPENDING ON OPERATIONAL NEEDS AND PERFORMANCE LEVELS





FULLY INTEGRATED THRESHOLD

FULLY INTEGRATED THRESHOLD

This version allows easy access and maximum comfort and in combination with the beauty of the non-visible frame creates the optimal aesthetic appearance.

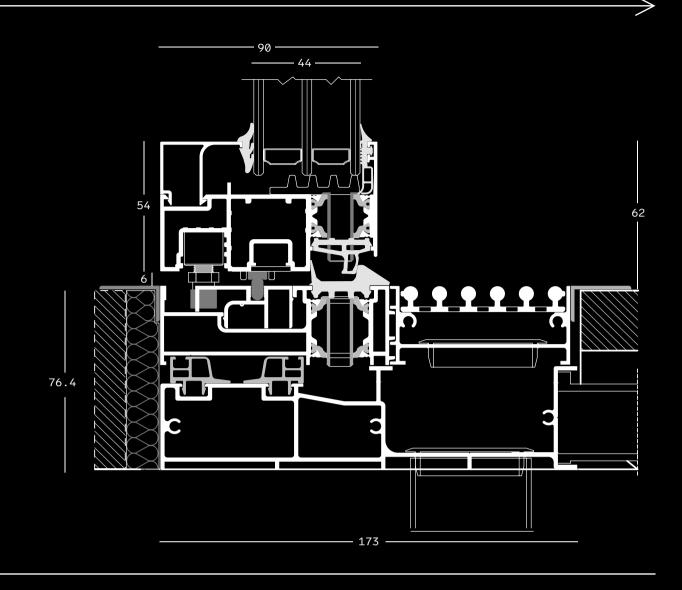
HIGH LEVEL THRESHOLD

The high-level solution offers maximum performance, meeting effectively even the most demanding needs.

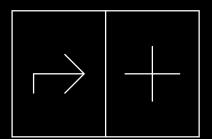
UPGRADE THRESHOLD

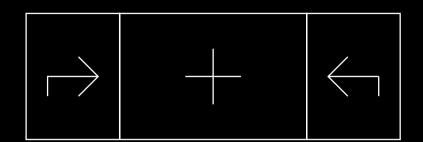
The version of the upgrade solution is suitable for remodeling projects.

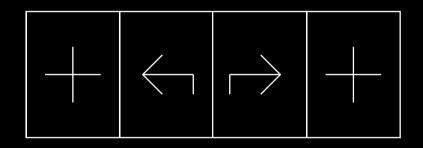
32 THE SLIDERS

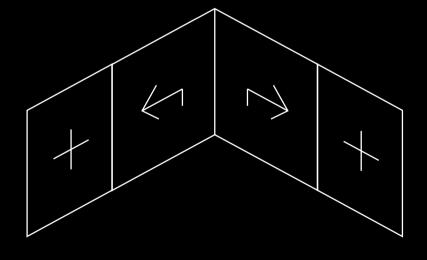


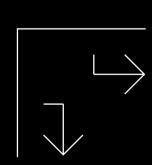






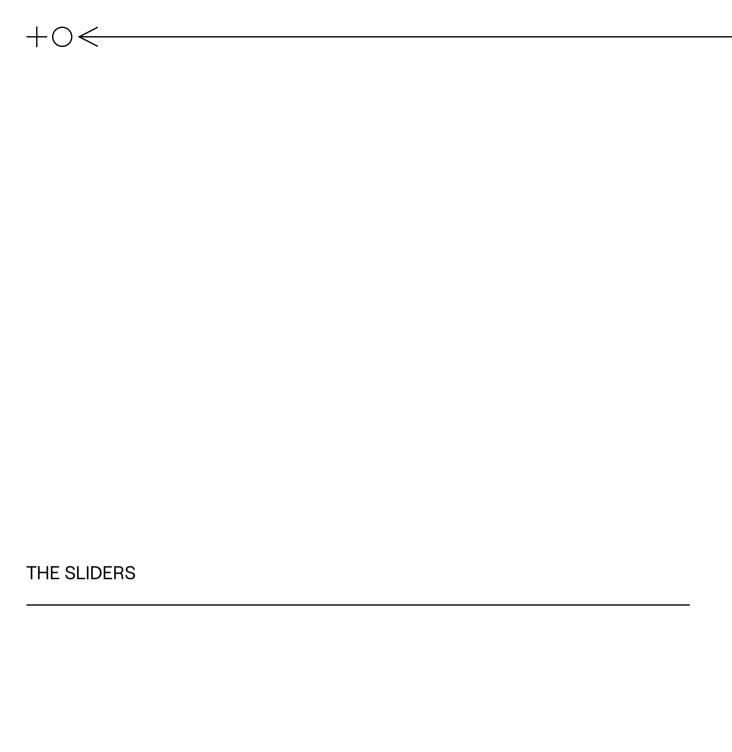






→	HARDWARE	
	SLIDING WITH DIVERSION	
\	INSULATION	
	POLYAMIDES mm	24
\	SYSTEM PROFILE DIMENSIONS	
	MIN. TRACK WIDTH mm	170
	MIN. TRACK HEIGHT mm	76
	MIN. INTERLOCK WIDTH mm	64
	GLASS THICKNESSES mm	44–74
\	UNIT DIMENSIONS	
	MAX. SASH WIDTH mm	2500
	MAX. SASH HEIGHT mm	2500
	MAX. SASH WEIGHT Kg	250
→	TESTS AND STANDARDS	
	THERMAL INSULATION EN ISO 10077-2	U _f VALUES FROM 2.0 W/(m²K)

TECHNICAL CHARACTERISTICS SL2900 35



THE GREAT WIDE

LIFT & SLIDE THERMAL INSULATING SYSTEM FOR HIGH-END STRUCTURES



THE GREAT WIDE!

The Great Wide is one of the greatest lift-and-slide systems in the world, an awe-inspiring feat for contemporary architecture!

Attractive and effective slim-frame-lines, excellent thermal insulation values and high-quality components create an exceptionally uplifting atmosphere.

The architectural aesthetics are depicted on the narrow interlocking face width which permits greater visibility and flow of light, while the ground level threshold offers high comfort and ease of access.

Applying the most accurate performance testing for air, water, wind, sound insulation, structural and forced entry, this next generation system is capable to meet the most extreme performance requirements making it suitable for virtually any location in the world.

From new construction to remodeling projects, the demand for multi configurations and large units with maximum light penetration is what the ALUMINCO SL2700 has been engineered for.

SYSTEM IDENTITY

THE SLIDERS













SPECIFICATIONS

FEATURES THAT DEFINE EXCELLENCE



As a system-built architectural solution, the hotel edition can accommodate all known configurations, underscoring the multilayer character of the system.

THE HOTEL SOLUTION EXCLUSIVE PACKAGE



for the most architecturally challenging projects, the system offers all-glass corners as well as 90° open corners requiring no etructural post.

CORNERLESS AND ALL-GLASS CORNERS





With the new range of fittings, two different options are available. Both ways, the security components are not visible from outside, providing a uniform appearance to the system.

MORE FLEXIBILITY IN LOCKING



48 THE SLIDE

Single, double, triple, high performance, low bottom, flat, viewless are options where almost cover every possible configuration in the real construction. All tracks are thermally insulated for optimum energy efficiency and give the option to be installed flush at interior floor where a drainage system is required.

COMPLETE RANGE OF TRACKS

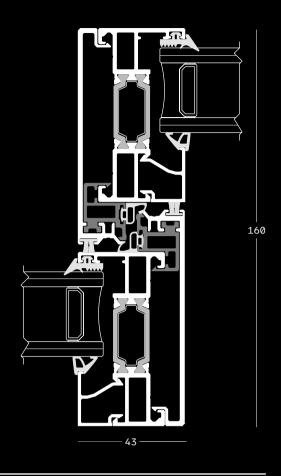




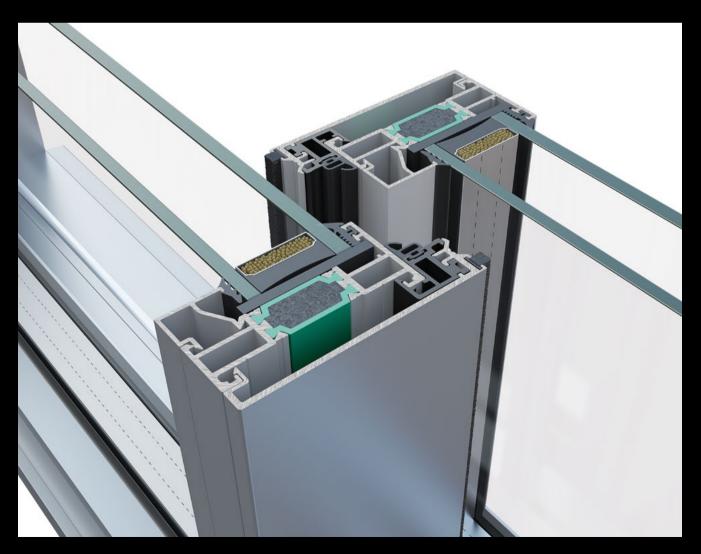
NARROW INTERLOCK & VIEWLESS TRACK



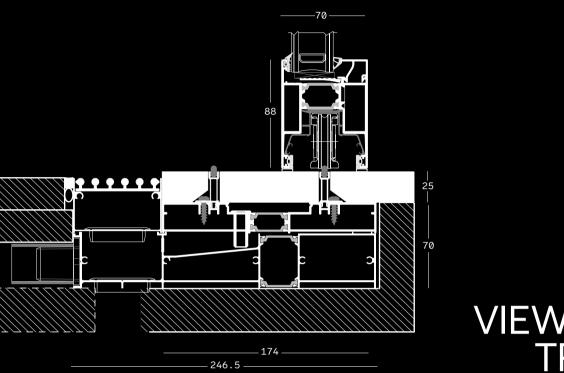
The narrow interlocking face width of only 43 mm permits greater visibility and flow of light.



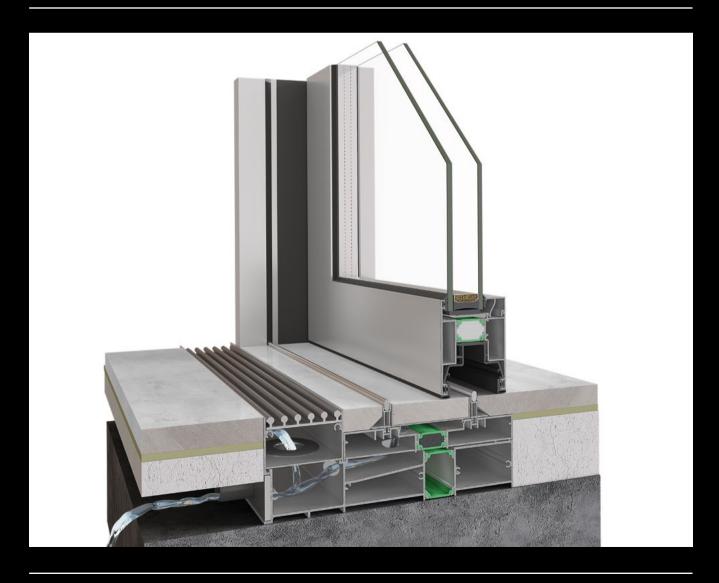
NARROW INTERLOCK



The «viewless» track, totally concealed into the floor and covered with the floor finish, offers the most 'visual impact' solution with outstanding user comfort-ideal for use as a high-end solution in premium commercial projects and luxury residential properties. Top-class water tightness is achieved thanks to the effectiveness of the concealed water drainage system.

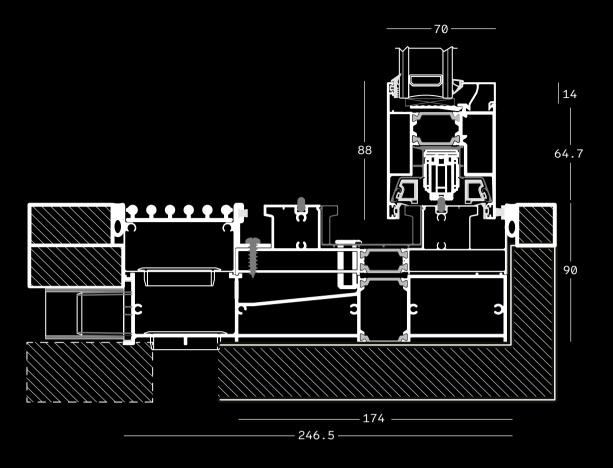


VIEWLESS TRACK

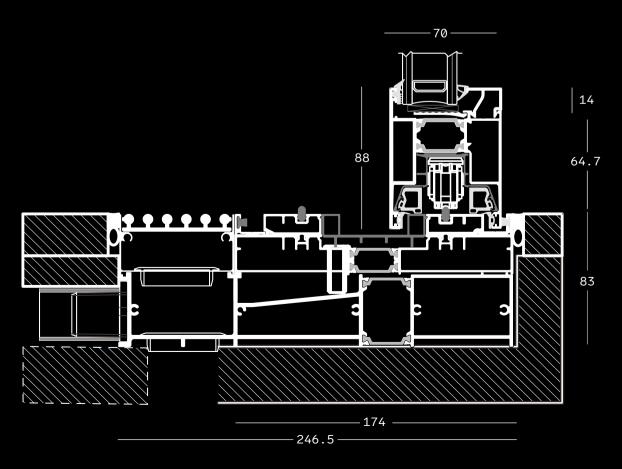


TECHNICAL CHARACTERISTICS SL2700 53

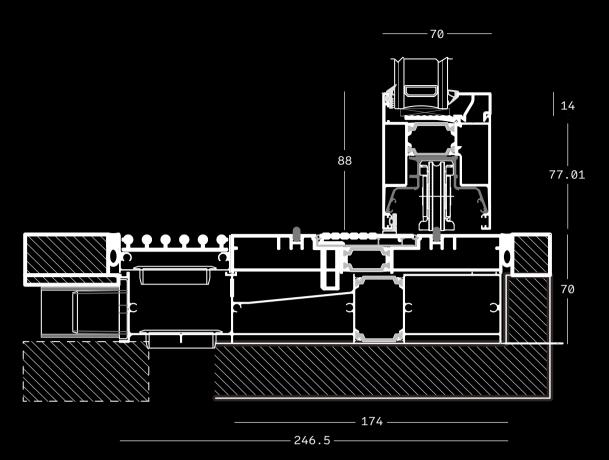




LOWER SECTION OF LIFT AND SLIDE OVERLAPPING RAIL

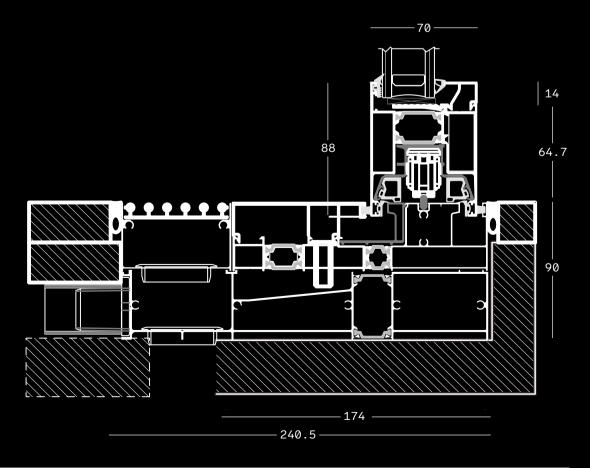


54 THE SLIDERS



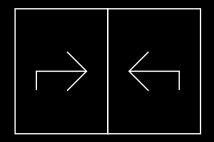
HOTEL SOLUTION

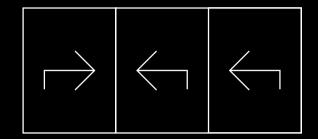
LOWER SECTION OF LIFT AND SLIDE WITH FIX

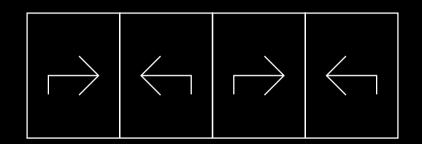


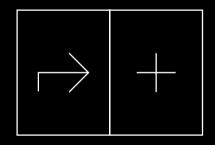
TECHNICAL CHARACTERISTICS SL2700 55

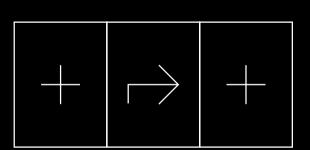


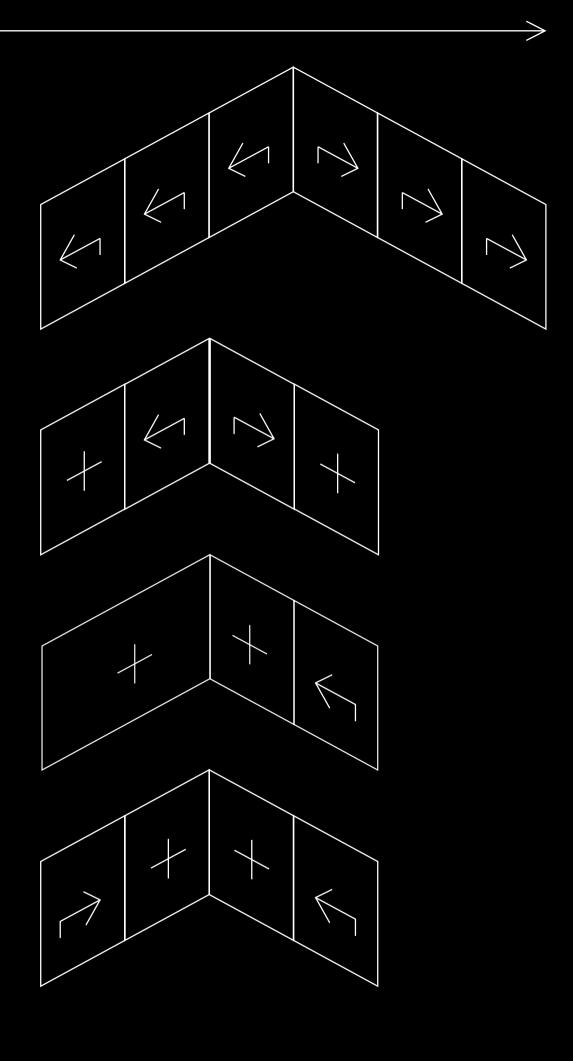










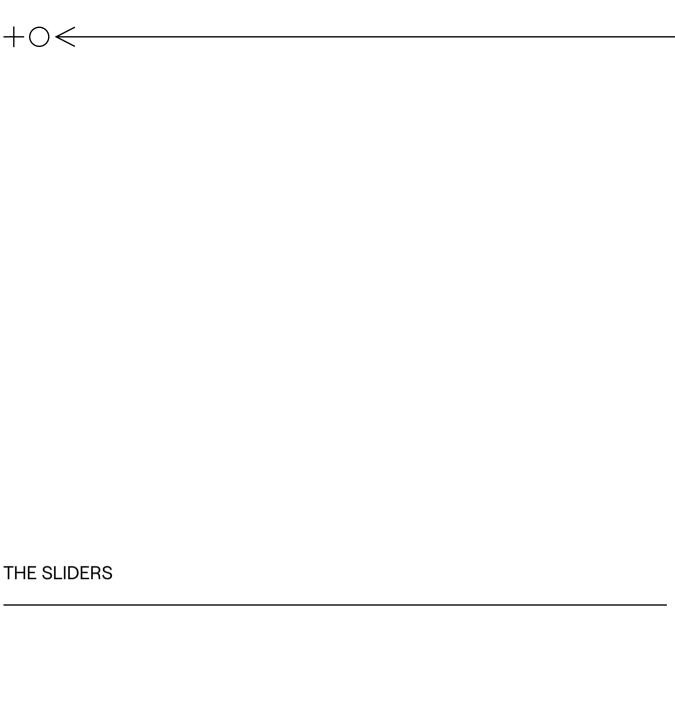




58 THE SLIDERS

<u> </u>	HARDWARE	
	LIFT & SLIDE	
4	INSULATION	
	POLYAMIDES mm	30
→	SYSTEM PROFILE DIMENSIONS	
	TRACK WIDTH mm	174
	MIN. TRACK HEIGHT mm	25
	MIN. INTERLOCK WIDTH mm	43
	GLASS THICKNESSES mm	24–52
→	UNIT DIMENSIONS	
	MAX. SASH WIDTH mm	3000
	MAX. SASH HEIGHT mm	3000
	MAX. SASH WEIGHT Kg	400
→	TESTS AND STANDARDS	
	THERMAL INSULATION EN ISO 10077-2	U _f VALUES FROM 1.7 W/(m²K)

TECHNICAL CHARACTERISTICS SL2700 59



LIFT & SLIDE THERMAL INSULATING SYSTEM WITH MINIMAL FACE WIDTHS



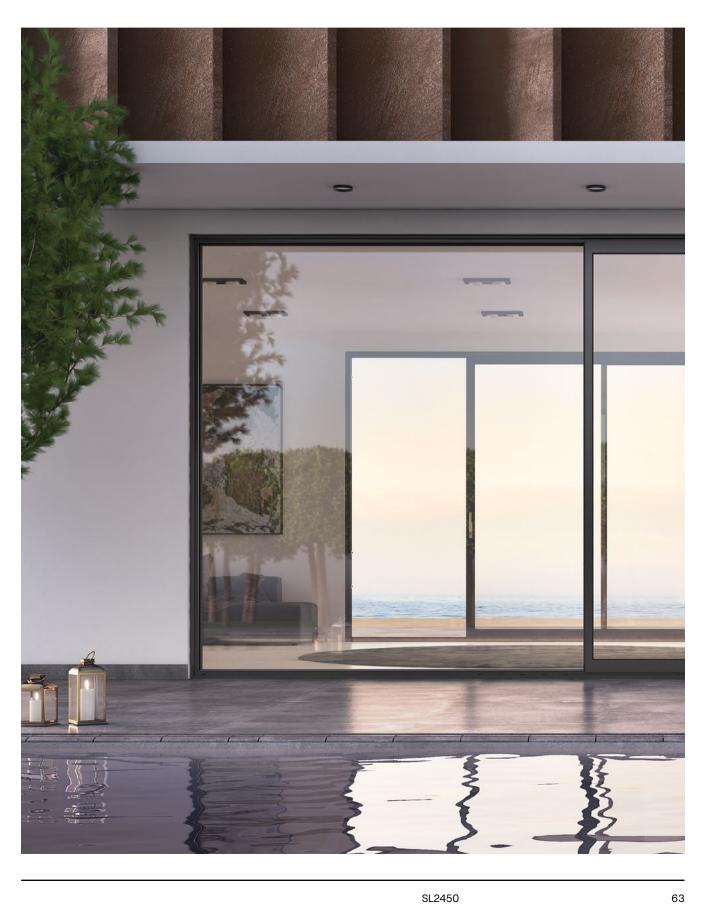
The SL2450 represents the new evolution of ALUMINCO's advanced systems, offering unlimited enhanced features and unrivaled characteristics.

It harmoniously combines all the functional benefits of a minimal lift and slide system and at the same time offers impressive thermal insulation, water tightness and resistance to wind pressure.

The system combines up to date architectural aesthetics and exceptional functionality along with top durability and performance.

The architectural aesthetics are depicted on the 30 mm interlocking face width which permits greater visibility and flow of light, while the low threshold offers extra comfort and easier access.

SYSTEM IDENTITY









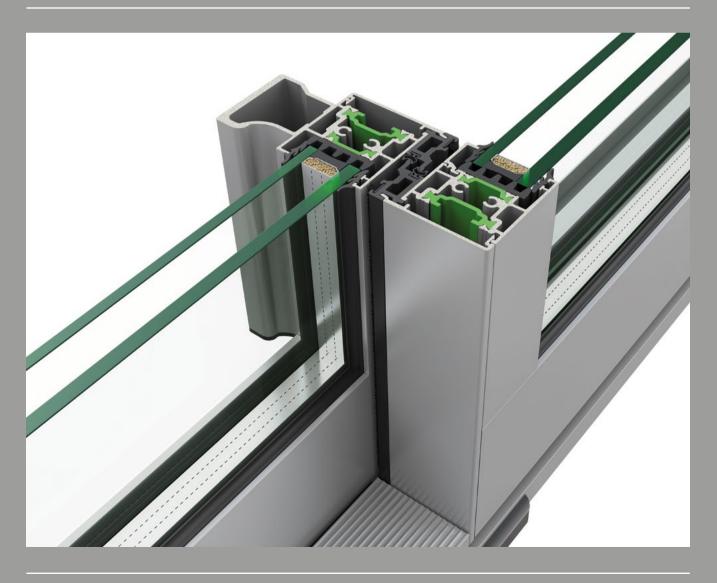
SPECIFICATIONS

SUPERIOR FEATURES CARRIED TO STANDARD EDITIONS



The integrated handle at the interlocking profile point offers high robustness to the construction and increased resistance to wind pressure.

INTEGRATED HANDLE



Possibility to implement different typologies, perfectly adapting to large scale constructions. Ideal for hotel units, offering the ability to implement extensive lifting-sliding solutions with fixed panel.

EXTREMELY ADAPTABLE

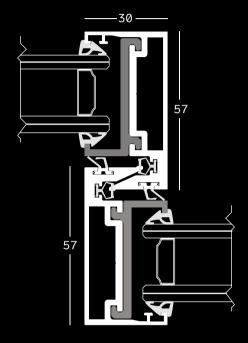




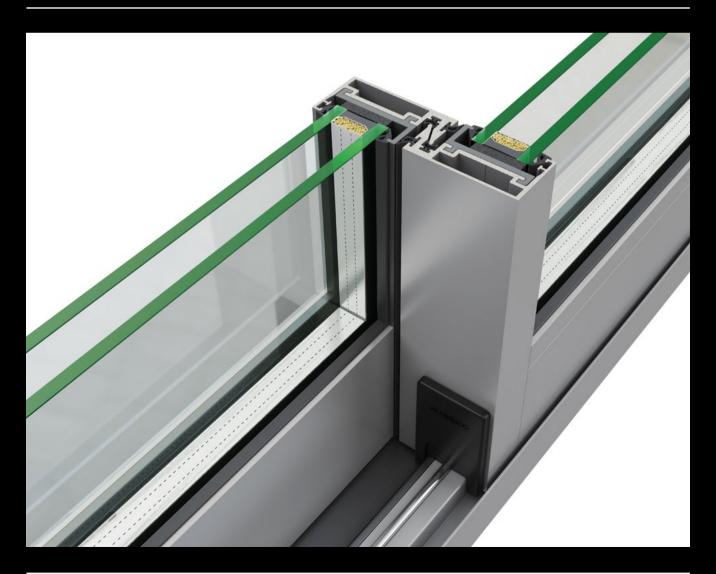
ALL DESIGN ELEMENTS PERFECTLY TUNED TO ONE ANOTHER

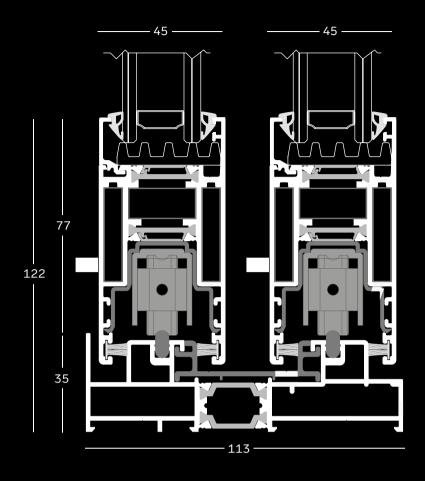


The architectural aesthetics are depicted on the 30 mm interlocking face width which permits greater visibility and flow of light, while the low threshold offers extra comfort and easier access.

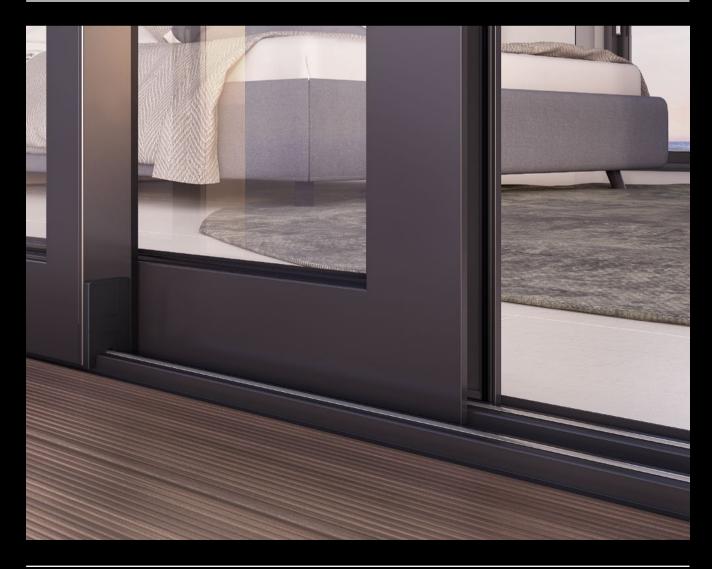


STYLISH CLEAN DESIGN

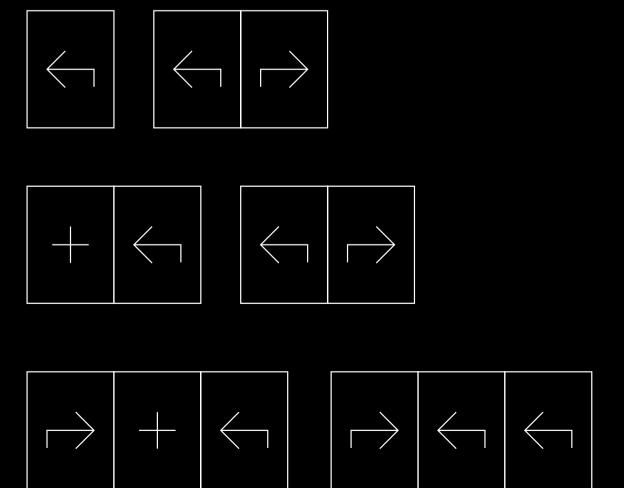


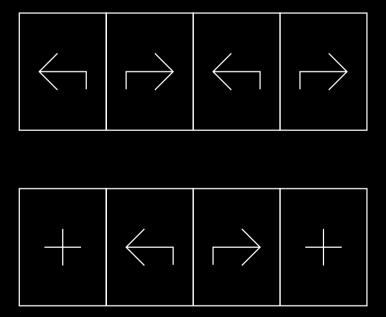


EASY ACCESS THRESHOLD











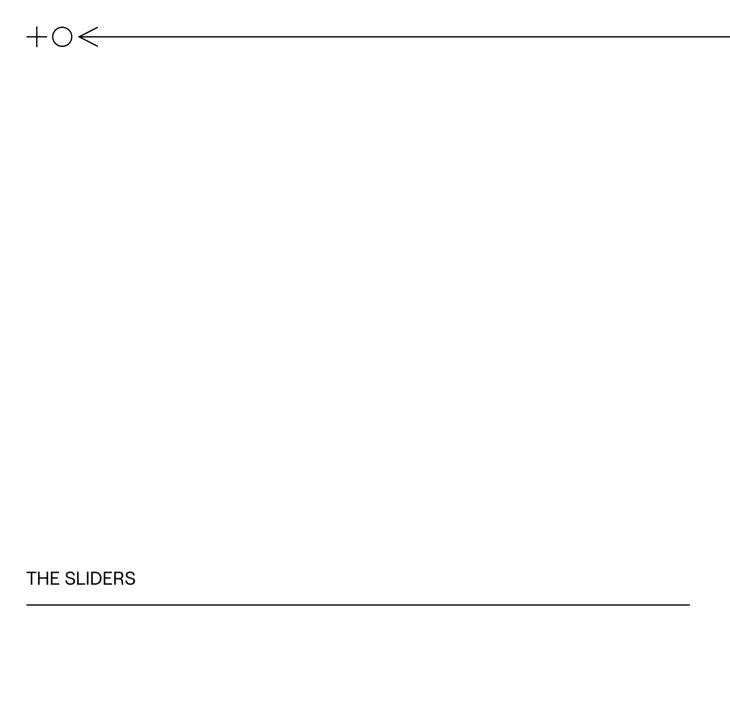
HARDWARE SLIDING LIFT & SLIDE **INSULATION** \downarrow POLYAMIDES mm 32 SYSTEM PROFILE DIMENSIONS \downarrow FRAME LIFT & SLIDE WIDTH mm 113 MIN. TRACK HEIGHT mm 35 MIN. INTERLOCK WIDTH mm 30 GLASS THICKNESSES mm 24-28 **UNIT DIMENSIONS** \downarrow MAX. SASH WIDTH mm 2000 MAX. SASH HEIGHT mm 2700 MAX. SASH WEIGHT Kg 250

76 THE SLIDERS

↓ TESTS AND STANDARDS

OPERATING FORCES EN 13115	CLASS 1
AIR PERMEABILITY EN 12207	CLASS 4
WATERTIGHTNESS EN 12208	CLASS 3A
WIND LOAD RESISTANCE EN 12210	CLASS C4/B4
SOUND REDUCTION EN 717	R _w VALUES TO 40 dB
THERMAL INSULATION EN ISO 10077-2	U _f VALUES FROM 1.9 W/(m²K)

TECHNICAL CHARACTERISTICS SL2450 7



FD4600

FOLDING THERMAL INSULATING DOOR SYSTEM



FD4600 is a top-class insulating system for folding doors, offering extremely high performance and impressive, out of competition, properties.

The desire to create living spaces filled with daylight was never so feasible. This high-performance system offers this advantage, as well as a minimal design, high insulation and functionality with hardware that have specifically been designed for folding systems.

Suitable for many different typologies, having the greatest advantage of corner opening without any column. This unique feature ensures maximum transparency and easy opening, whilst another practical feature is that one leaf can act as an opening door without interrupting the other folding leaves.

FD4600 is available in multiple threshold options to perfectly match all comfort and aesthetic requirements. The low threshold option offers a rise of only 24 mm (ramp) giving easy access to people with special needs and allowing maximum convenience for high-traffic areas. Specially designed rolling hinges, sliding smoothly on the bottom rail, ensure quietly and easily operation of the system.

SYSTEM IDENTITY









SPECIFICATIONS

From new construction to remodeling, Folding doors are created to fulfill different requirements. FD4600 offer a wide range of opening options with units that can be folded to the right, left, inwards or outwards make it an impressive solution for commercial properties as well as luxury homes. Wide openings are achieved, up to 14 units (7 left - 7 right) with maximum height 3000 mm and width of 1200 mm for each unit.

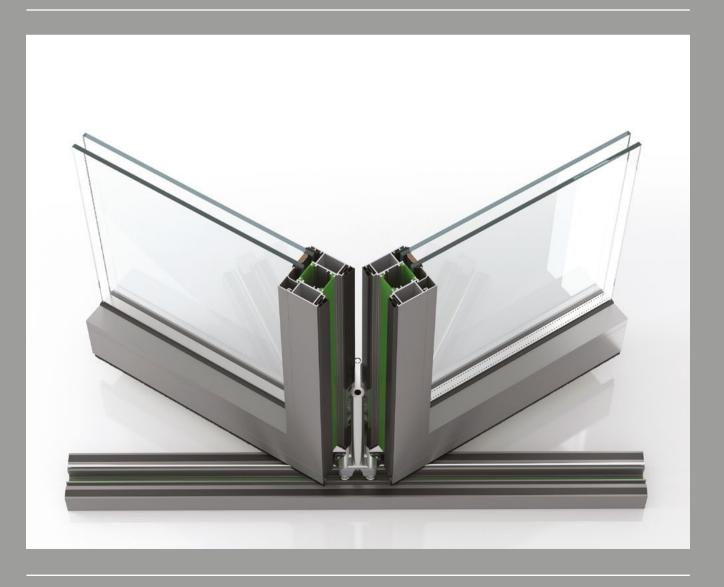
FD4600

OPERATING AT THE HIGHEST LEVELS OF APPEARANCE & PERFORMANCE



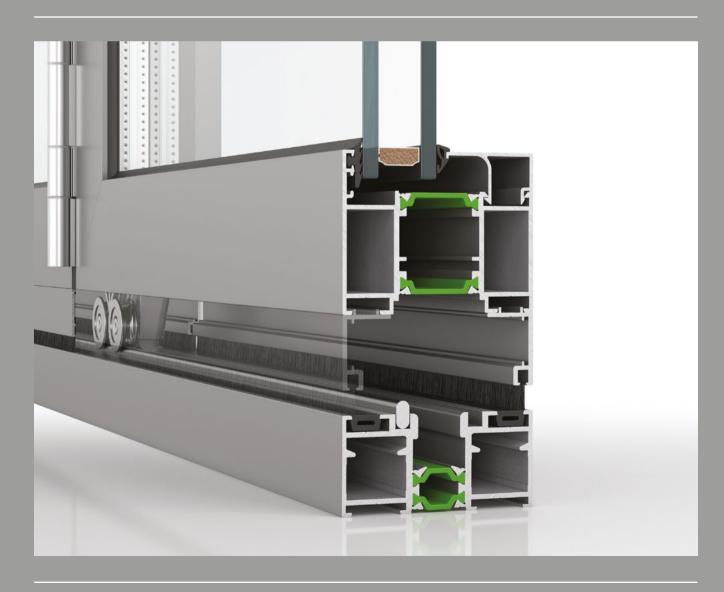
Visible aluminium sash to sash 124 mm

LOW SIGHT LINES



Jltra-smooth, bottom running operation by using specially designed -oller hardware carrying maximum weight of 120 Kg per leaf.

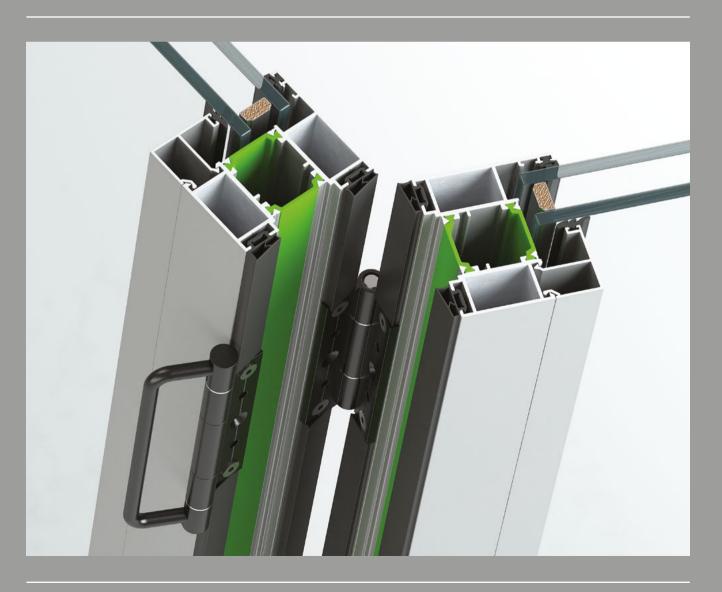
BOTTOM-SLIDE OPERATION





Special hinge with integrated built-in handle for easy locking.

SPECIAL HINGE



88 THE SLIDE

Possibility of open corners without any post. Perfect choice for private homes, offices, restaurants, and recreational areas.

OPEN CORNERS

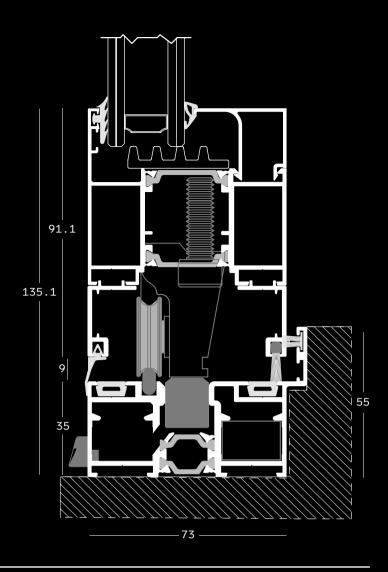




FD4600

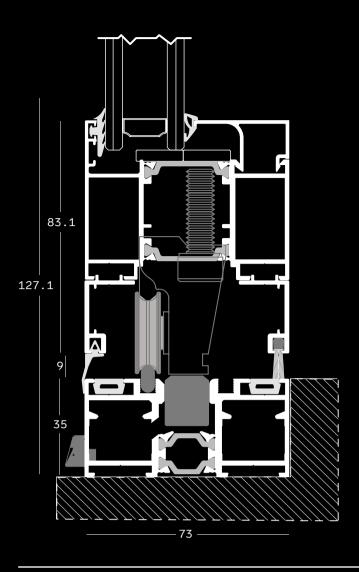
MULTIPLE THRESHOLD OPTIONS FOR BOTH COMMERCIAL & RESIDENTIAL APPLICATIONS



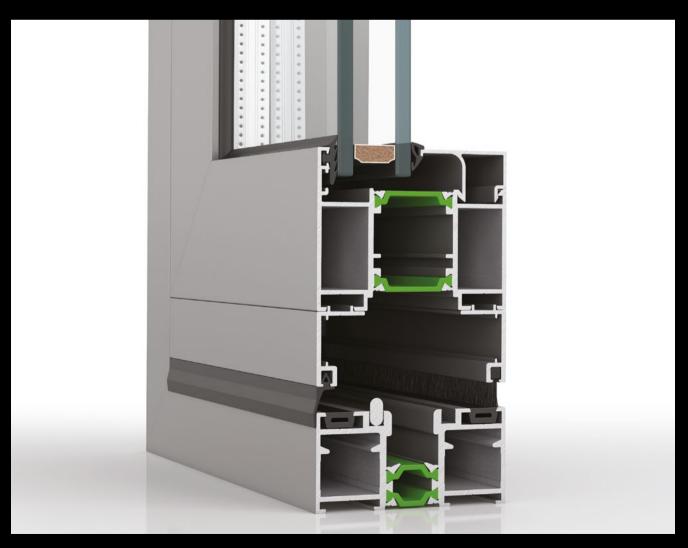


HIGH PERFORMANCE THRESHOLD



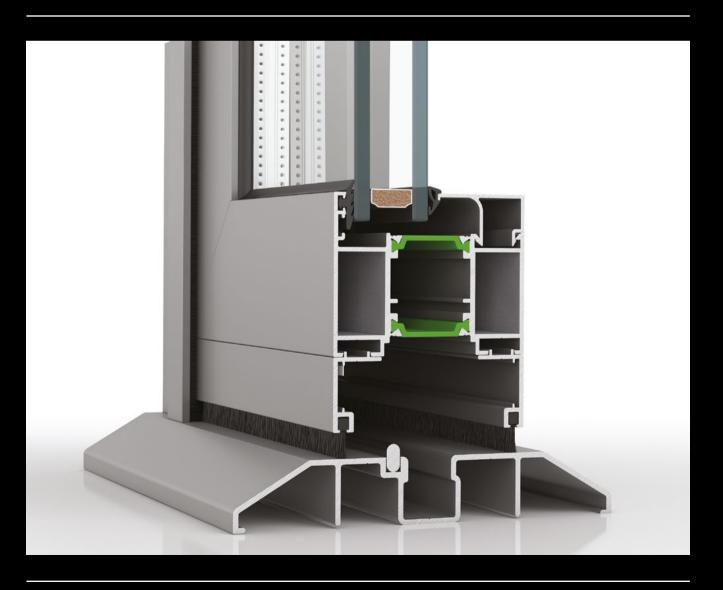


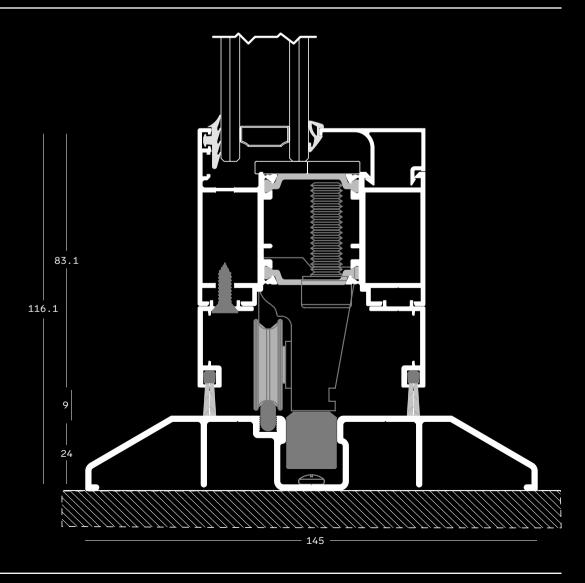
LOW THRESHOLD





EASY ACCESS THRESHOLD

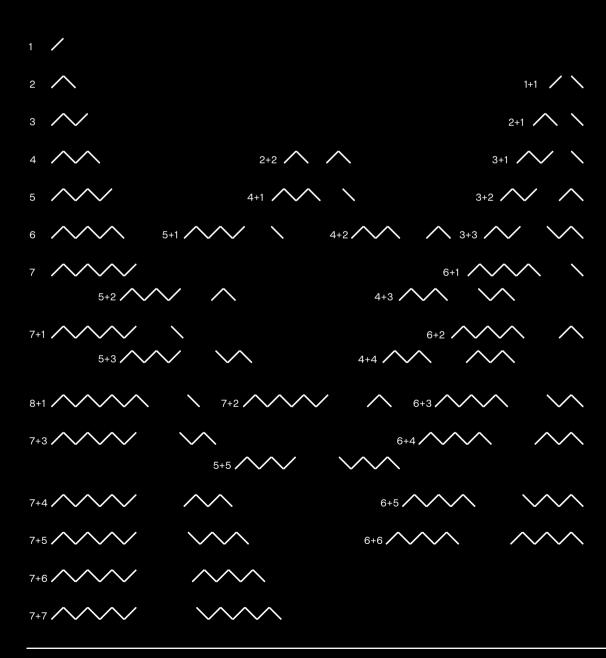




TECHNICAL CHARACTERISTICS FD4600 95

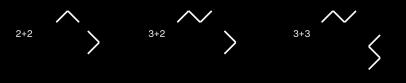


LINEAR



96 THE SLIDERS

CORNER

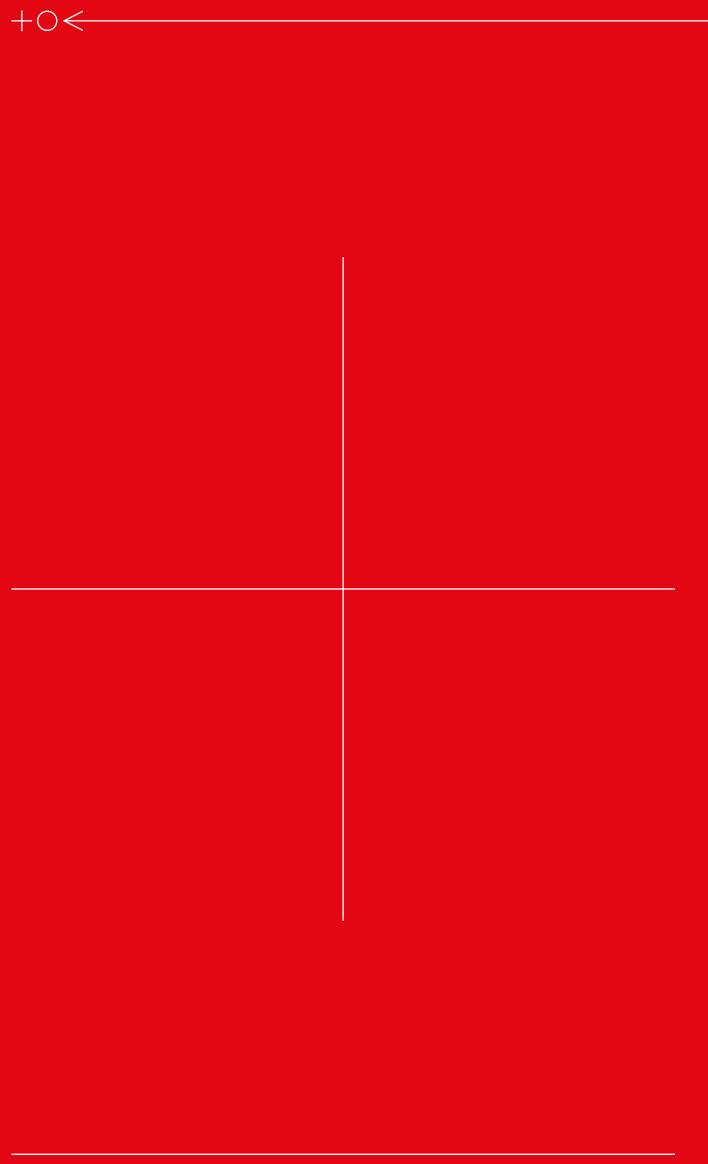


TECHNICAL CHARACTERISTICS FD4600



<u></u>	HARDWARE	
	BI-FOLDING	
	INSULATION	
	POLYAMIDES mm	30
	SYSTEM PROFILE DIMENSIONS	
	MIN. TRACK HEIGHT mm	73
	MIN. TRACK WIDTH mm	24
	MIN. VENT-VENT WIDTH mm	124
	GLASS THICKNESSES mm	 27–57
→	UNIT DIMENSIONS	
	MAX. SASH WIDTH mm	1200
	MAX. SASH HEIGHT mm	3000
	MAX. SASH WEIGHT Kg	120
→	TESTS AND STANDARDS	
	AIR PERMEABILITY EN 12207	CLASS 3
	WATERTIGHTNESS EN 12208	CLASS 2A
	WIND LOAD RESISTANCE EN 12210	CLASS C3/B4
	THERMAL INSULATION EN ISO 10077-2	U _f VALUES FROM 2.1 W/(m²K)

TECHNICAL CHARACTERISTICS FD4600 99



ALUMINCO

THE WINDOWS



W4900

PASSIVE HOUSE WINDOW SYSTEM FOR SUSTAINABLE ARCHITECTURE



The Aluminco W4900 aluminium window system has been certified by the Passive House Institute (PHI) in order to meet the high requirements of passive houses.

It incorporates all the well-known benefits of aluminium windows such as stability and high structural requirements with a superior level of thermal insulation value of Uw=0.78 W/m^2K and the greatest possible degree of architectural design freedom.

SYSTEM IDENTITY











SPECIFICATIONS

The W4900 window system with two basic face widths, represent a perfect combination of maximum thermal insulation and structural requirements with the greatest possible degree of architectural design freedom.

ENERGY & DESIGN



Slender face widths of 102 mm. Increased sound reduction.

DESIGN

ENERGY

Passive house certification thanks to 54 mm polyamides offering Uf \leq 0,76W/(m²K). Insulation zone with foam-filled insulating bars and multi-chamber central gasket for optimum impermeability preventing energy loss.

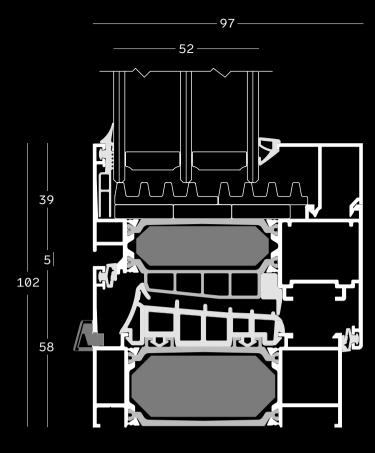


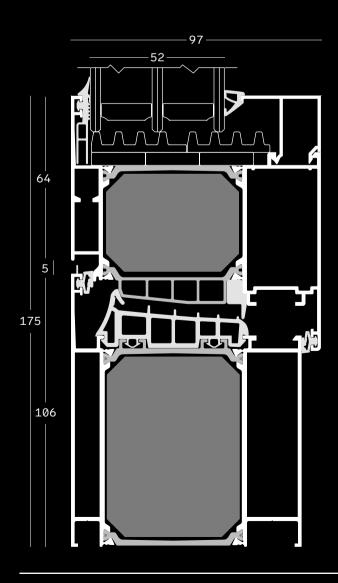




ENERGY EFFICIENCY & SUSTAINABILITY







	HARDWARE	
	CASEMENT	
	TILT & TURN	
\	INSULATION	
	POLYAMIDES mm	54
	FOAM	
\downarrow	SYSTEM PROFILE DIMENSIONS	
	MIN. FRAME DEPTH mm	89.5
	MIN. FACE HEIGHT mm	102
	GLASS THICKNESSES mm	48-80
	MAX. SASH WEIGHT Kg	200
→	TESTS AND STANDARDS	
	THERMAL INSULATION EN ISO 10077-2	U_f VALUES TO 0.76 W/(m ² K)

TECHNICAL CHARACTERISTICS W4900 115



TILT & TURN THERMAL INSULATING SYSTEM FOR THE MOST DEMANDING REQUIREMENTS



The Aluminco W4750 is a new advanced aluminium system that combines the proven benefits of hinged windows and doors – elegant design and maximum safety – with the highest thermal insulation requirements.

Three incomparable advantages, the use of 39 mm reinforced polyamides, the EPDM central gasket and the advanced perimeter locking mechanism, all in one system offer an outstanding Thermal Insulation Index Uf $\geq 1.2~\text{W/m}^2\text{K}$.

It constitutes an ideal solution for high-end residential and commercial projects that require high energy efficient performance with a high degree of design along with top functionality.

SYSTEM IDENTITY









ENERGY & DESIGN



In the basic depth of 75 mm, the system fulfils the high standards of all advanced markets thanks to the complete range of aesthetic solutions and exceptional quality with certified performances.

Ideal solution for private residences and commercial buildings of high energy requirements.

DESIGN

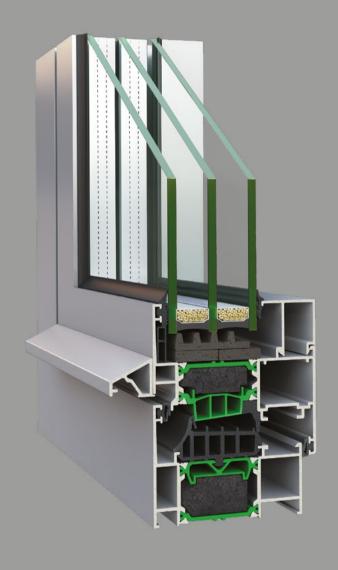
ENERGY

Outstanding thermal insulation Uf values from 1.2W/(m²K) with a face width of 102 mm.

Glass reinforced polyamides and insulating foam material offer maximum thermal insulation Uw=1.00 W/m²K.

High water tightness performance due to the use of 3-level gaskets and multi chamber EPDM gasket of double extrusion.

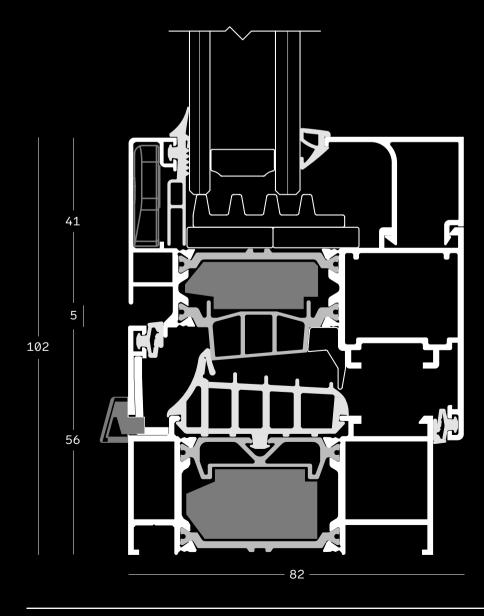
24 THE WINDO





IMPRESSIVE PERFORMANCE PROPERTIES





\	HARDWARE	
	CASEMENT	
	TILT & TURN	
V	INSULATION	
	POLYAMIDES mm	39
	FOAM	
\downarrow	SYSTEM PROFILE DIMENSIONS	
	MIN. FRAME WIDTH mm	74.5
	MIN. FACE HEIGHT mm	102
	GLASS THICKNESSES mm	21–66
	MAX. SASH WEIGHT Kg	200
→	TESTS AND STANDARDS	
	AIR PERMEABILITY EN 12207	CLASS 4
	WATERTIGHTNESS EN 12208	E1200 1200 Pa
	WIND LOAD RESISTANCE EN 12210	CLASS C5/B5
	SOUND REDUCTION EN 717	R _w VALUES TO 39 dB
	THERMAL INSULATION EN ISO 10077-2	U _f VALUES FROM 1.2 W/(m²K)

TECHNICAL CHARACTERISTICS W4750 129



W450/450HS

TILT & TURN THERMAL INSULATING SYSTEM WITH A COMPREHENSIVE RANGE OF SOLUTIONS



The W450 is the basic series offering a comprehensive range of solutions for special design requirements. High-performance properties are created to meet the needs for contemporary energy efficiency, sound reduction, aesthetics, and safety.

This product line's wide profile range collaborate perfectly with high-quality components and mechanisms, offering a variety of functional and aesthetic options, from flat to curved sections, as well as the ability to construct complex typologies such as «aller-retour» doors, rotating pivot windows and «hidden sash» openings to achieve high quality aesthetics.

The system's priority for maximum thermal insulation and enhanced sound reduction is ensured due to the possibility of perimetric locking and the use of 24 mm reinforced polyamides, offering Thermal Insulation Index Uf from 2.2 W/m²K and Sound Reduction Index Rw of 43 dB.

W450



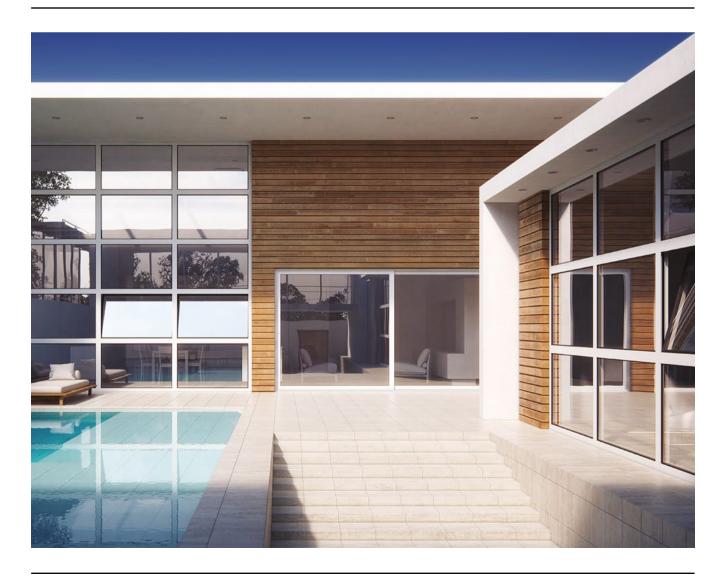
132 THE WINDOWS

The W450 Hidden Sash consists of the hidden frame of the W450 system, offering a clean and elegant aesthetic effect along with the safety and functionality ensured by the perimetric mechanism.

Its contemporary architectural design is reflected not only in its modern appearance but also in its 72 mm face height that maximizes the field of vision and at the same time allows the maximum possible flow of natural light inside the building.

The use of 31.8 mm glass reinforced polyamides ensures a high thermal insulation of Uf from 1.6 W/m 2 K, while the specially designed EPDM gaskets and the advanced perimetric mechanism ensure absolute water tightness and wind resistance.

W450HS



133









SPECIFICATIONS

The series - ALUMINCO W450 - combines efficient solutions for a wide variety of functional, architectural and design requirements in one system: a high level of thermal insulation, narrow face widths and smart fittings for inward and outward-opening windows.

W450/450HS

ENERGY & DESIGN



Multiple locking combined with the highest thermal and sound performance insulation ensure excellent quality, functionality, and significant energy saving.

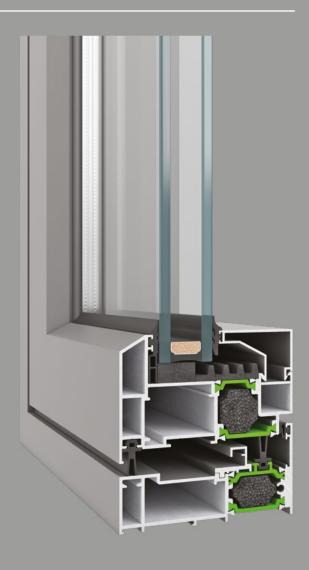
Large range of aesthetic solutions, profiles in flat and curved line

Use of glass reinforced polyamides of 24 mm offer thermal insulation $IIw=1.4 \text{ W/m}^2\text{K}$.

Multi-chamber central gasket that secures optimum impermeability preventing energy loss.

W450 ENERGY & DESIGN





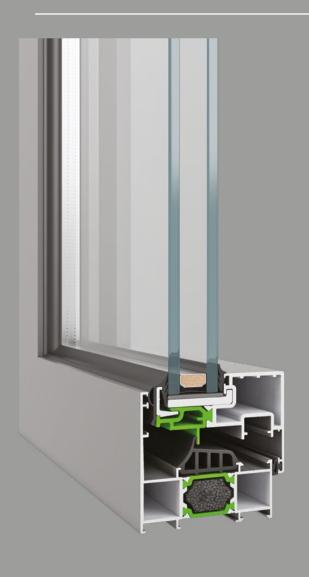
Hidden sash with frame height 72 mm

Outstanding thermal insulation Uf values from 1.6W/(m²K)

Use of glass reinforced polyamides of 30 mm offer thermal insulation Uw=1 7 W/m²K

Frameless hinged robust constructions of special design

W450HS ENERGY & DESIGN



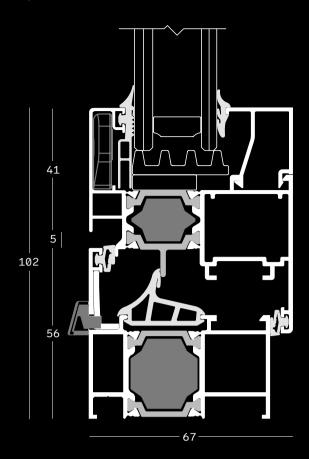


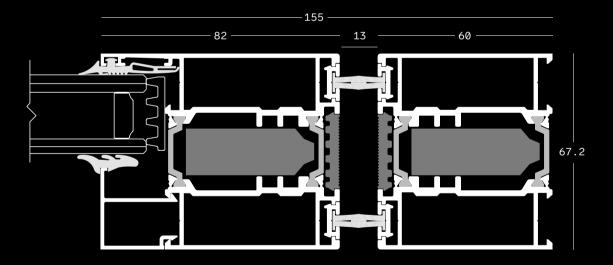


W450/450HS

HIGH-QUALITY WINDOW SYSTEM WITH A COMPREHENSIVE RANGE OF SOLUTIONS



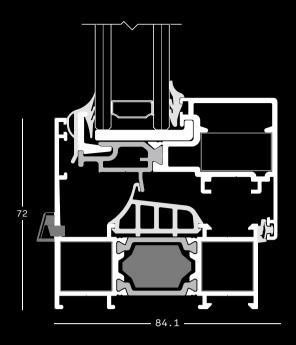


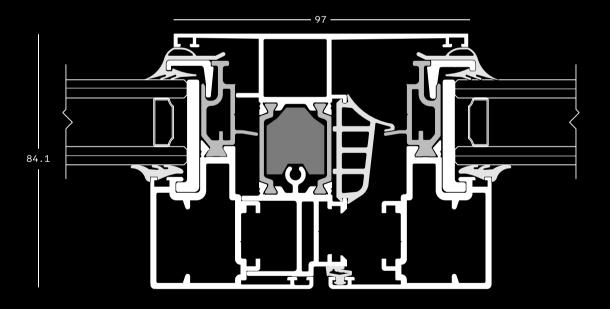


\	HARDWARE	
	CASEMENT	
	TILT & TURN	
\downarrow	INSULATION	
	POLYAMIDES mm	24
	FOAM	
\downarrow	SYSTEM PROFILE DIMENSIONS	
	MIN. FRAME WIDTH mm	59.5
	MIN. FACE HEIGHT mm	102
	GLASS THICKNESSES mm	15–51
	MAX. SASH WEIGHT Kg	200
→	TESTS AND STANDARDS	
	AIR PERMEABILITY EN 12207	CLASS 4
	WATERTIGHTNESS EN 12208	CLASS 8A
	WIND LOAD RESISTANCE EN 12210	CLASS C5/B5
	SOUND REDUCTION EN 717	R _w VALUES TO 43 dB
	THERMAL INSULATION EN ISO 10077-2	U _f VALUES FROM 2.2 W/(m²K)

TECHNICAL CHARACTERISTICS W450 143



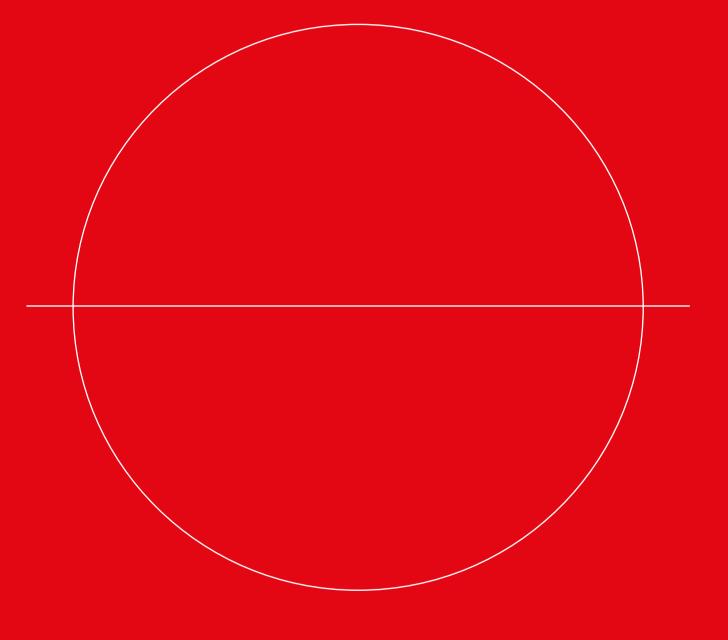




<u> </u>	HARDWARE	
	CASEMENT	
	TILT & TURN	
	INSULATION	
	POLYAMIDES mm	30
	FOAM	
	SYSTEM PROFILE DIMENSIONS	
	MIN. FRAME WIDTH mm	76.6
	MIN. FACE HEIGHT mm	72
	GLASS THICKNESS mm	27
	MAX. SASH WEIGHT Kg	200
\	TESTS AND STANDARDS	
	AIR PERMEABILITY EN 12207	CLASS 4
	WATERTIGHTNESS EN 12208	CLASS 7A
	WIND LOAD RESISTANCE EN 12210	CLASS B4
	THERMAL INSULATION EN ISO 10077-2	U _f VALUES FROM 1.6 W/(m²K)

TECHNICAL CHARACTERISTICS W450HS 145





ALUMINCO

THE DOORS



D110

PIVOT DOOR SYSTEM



Combining innovative technologies with special design lines, D110 Pivot Door by Aluminco creates the perfect entry into a home or commercial property.

Impactful and beautiful design options, coplanar surfaces, powerful hardware, massive panels, are combined to make our pivot door the number one choice for entry doors.

The innovative design of the system D110 can offer and deliver extremely large entrance doors, maximum comfort, and security for the user, while scoring high on energy-efficiency, functionality, and weather performances.

SYSTEM IDENTITY









SPECIFICATIONS

The Pivot Door D110 creates an impressive entry, mainly due to its rotation around its axis, covering large openings and offering excellent application capabilities. It provides architectural design freedom to architects and specifiers as the door is no more a typical opening element, but it is imposed as an important architectural element of the space.

D110

ENERGY & DESIGN



Excellent sealing, with the use of rubber gaskets, specially designed for Pivot Doors.

The continuous gasket in the center of the door's sash, provides a great level of air and water tightness, resulting in significant insulation.

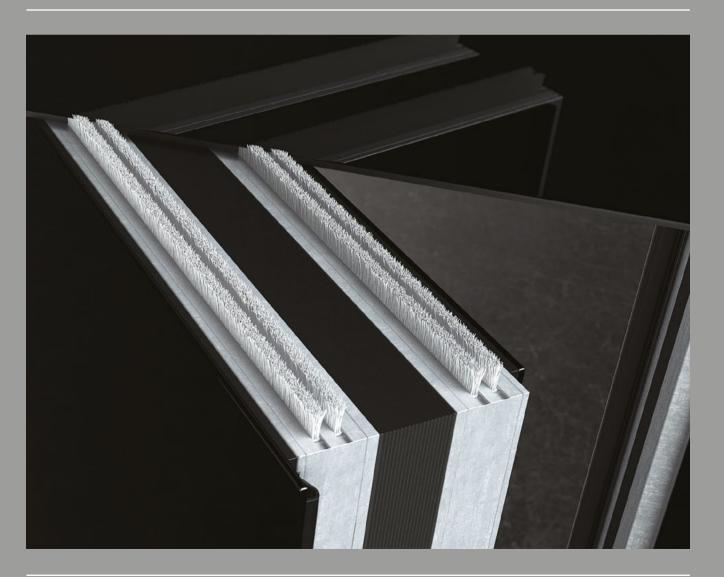
With the use of special, glass reinforced, anti-distortion 32 mm polyamides, the system achieves the optimal thermal insulation co-efficient Ud=0.69 W/m²K.

The polyamides reduce functionality problems to a minimum and help accommodate the door deflection, due to inside-outside temperature differences.

The rotation around its axis allows the pivot door to function well in large openings that can reach 2 meters in width.

Increased security with the use of a stainless steel 3, 5 and 17-point lock with safety cylinder.

ENERGY + ENHANCED FUNCTIONS



It is designed to follow the trends of contemporary design offering absolute flatness between the wall and the door.

door depending on the style and area preferences.

Low threshold of 20 mm provides easy access, ideal for people with mobility problems.

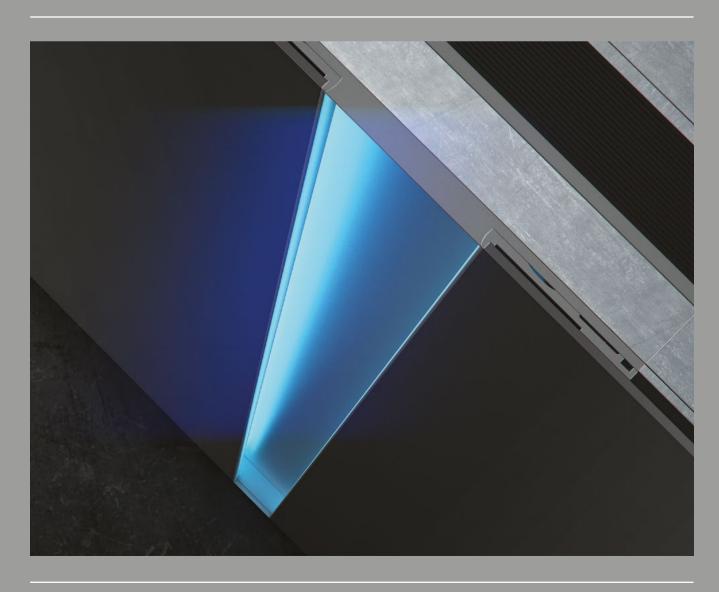
Hidden pivot mechanism with door adjustable pins (right - left).

Hidden brake mechanism ensures slow and safe closing of the door, reducing the noise level and minimizing the risk of injury.

Integrated recessed external handle of special design

The handle can optionally be illuminated by LED lighting embedded in the profile, for a spectacular night appearance.

DESIGN

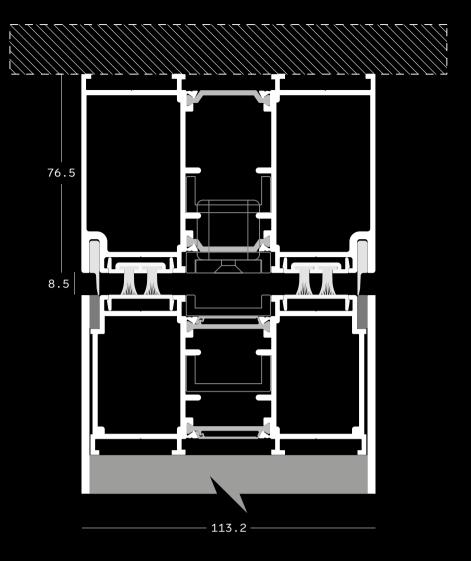


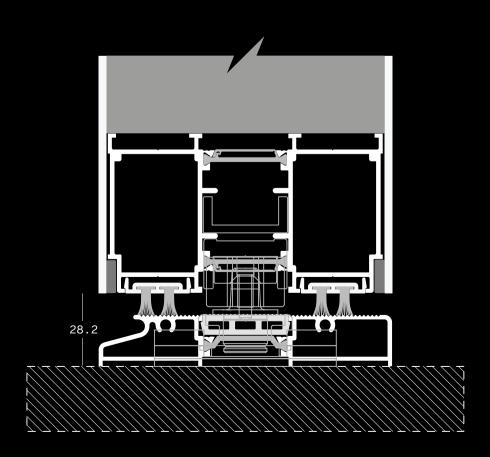


D110

HIGH SECURITY LEVEL HIGH THERMAL INSULATION & EXCEPTIONAL DURABILITY







INSULATION \downarrow ANTI BI-METAL POLYAMIDES mm 32 **FOAM** SYSTEM PROFILE DIMENSIONS \downarrow FRAME WIDTH mm 113 3 ALUMINIUM SHEET THICKNESS mm INSULATION THICKNESS mm 107 ROTATION AXE FROM SASH END mm 250 **UNIT DIMENSIONS** \downarrow SASH WIDTH mm 1000-2000 SASH HEIGHT mm 2100-3000 MAX. SASH WEIGHT Kg 250 TESTS AND STANDARDS \downarrow U_f Edge VALUES FROM

TECHNICAL CHARACTERISTICS D110 161

 $2.2 \text{ W/(m}^2\text{K})$

THERMAL INSULATION EN ISO 10077-2



D75/D90

INSULATED ENTRANCE DOORS OF HIGH QUALITY STANDARDS

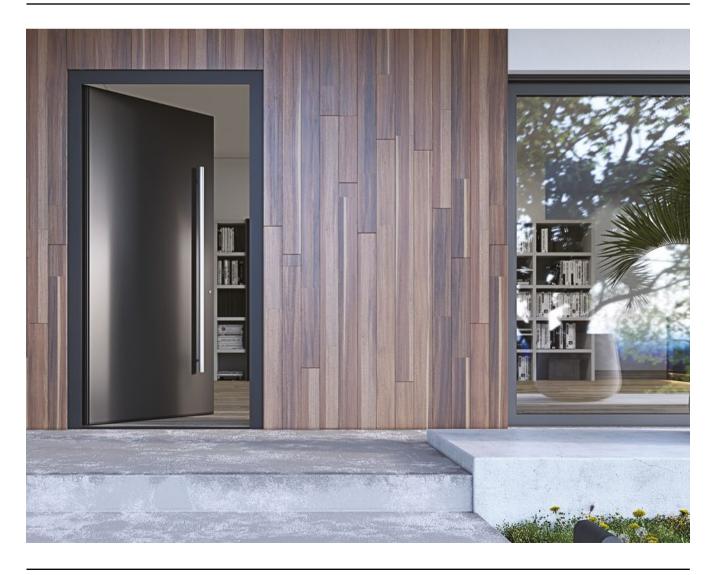


ALUMINCO's D75 is a highly insulated entrance door system that brings together the benefits of energy efficiency, structural stability and functionality.

Enhanced features and functions ensure optimum performance in terms of security and ease of use. In terms of design, Aluminco D75 offers a sophisticated architectural design of impressive flat lines. The surface of the door infill can be combined either with aluminium panels or all-glass unit. The system provides the ability to create multiple constructions for commercial properties and the residential market.

Aluminco D75 solution combines what architects, fabricators and developers have always valued: the highest degree for energy efficiency, comfort and aesthetic visual impact in the best possible way – from the perception of the idea to its implementation.

D75



The ALUMINCO D90 ensures the very best thermal insulation values when it comes to entrance doors along with the highest performance demands and exceptional architectural design.

The system incorporates the best and most solid profiles of perfect flat design, with multi infill options including glazing or aluminum panels, in order to fulfil the most demanding specifications.

Enhanced security features and functions are an additional impressive element of the D90 system that meet current trends and increasing requirements in terms of safety and ease of use. The system's exceptional properties ensure optimum sealing against wind, rain and minimum air infiltration.

The Aluminco D90 system is fully compatible with the Aluminco W4900 hinged windows series, offering the best-performance solution for residential and commercial buildings, ideal not only for new constructions but also for refurbishments.

D90



D75/D90 165











SPECIFICATIONS

D75 and D90 systems combine modernity due to flat and coplanar design, efficiency thanks to enhanced energy properties and top security features. It is one thing to provide an excellent first impression of the building; it is quite another to go further and meet the most demanding architectural trends and aesthetics. ALUMINCO Entrance Doors score both sides.

D75/D90

ENERGY & DESIGN



Outstanding thermal insulation coefficient Ud=0.79 W/m²K and sound reduction up to 44 dB.

Polyamides 39 mm for increased performance and minimization of the bimetallic effect

Optional insulation zone with foam filling ensures the highest level of thermal insulation.

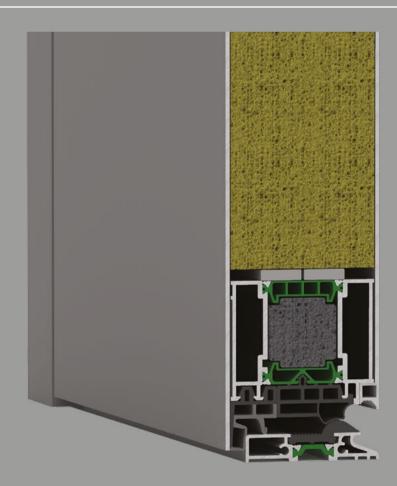
Three (3) sealing levels with EPDM gaskets and a special EPDM foam gasket provide optimum water tightness.

Top security features achieved by the 3-point security locks and

Continuous low threshold of 13 mm height increases stability, enhances water tightness and minimizes energy loss.

Aluminum panels or glazing infills provide multiple design options

D75 ENERGY & DESIGN



Outstanding thermal insulation coefficient Ud=0.79 W/m²K

Dual layer polyamides, 18 mm for increased performance and minimization of the bimetallic effect.

Optional insulation zone with foam filling ensures the highest level of thermal insulation.

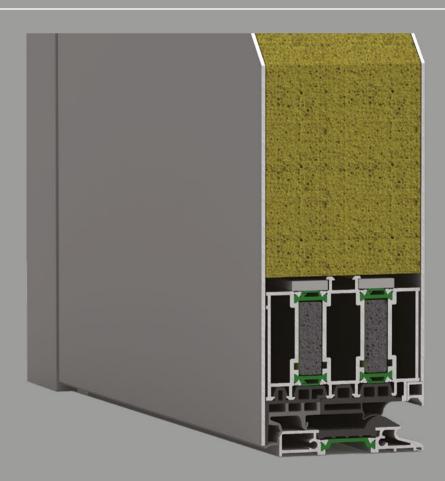
Three (3) sealing levels with EPDM gaskets and a special EPDM foam gasket provide optimum water tightness.

Top security features achieved by the 3-point security locks and door hinges that can be either concealed or surface mounted.

Continuous low threshold of 13 mm height increases stability, enhances water tightness and minimizes energy loss.

Aluminum panels or glazing infills provide multiple design options

D90 ENERGY & DESIGN



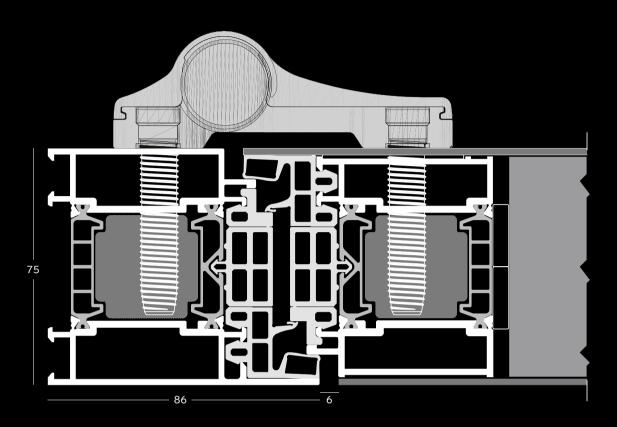


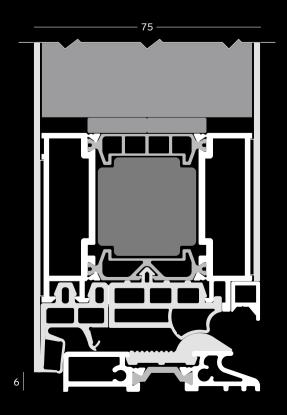
D75/D90

EXCEPTIONAL PROPERTIES ENSURE OPTIMUM PERFORMANCE LEVELS



D75

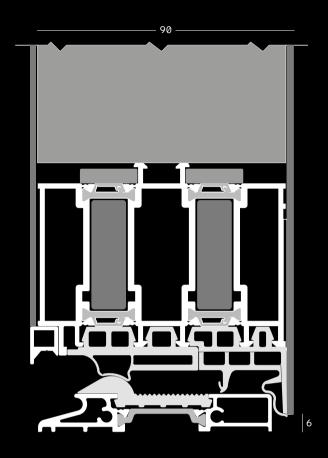


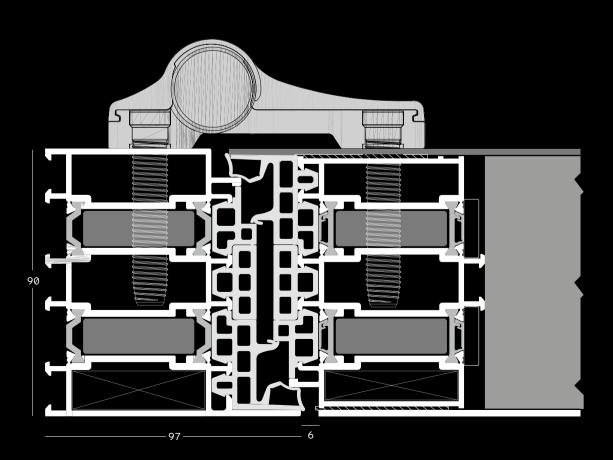


\downarrow	INSULATION	
	POLYAMIDES mm	39
	FOAM	
\	SYSTEM PROFILE DIMENSIONS	
	MIN. FRAME WIDTH mm	74.5
	MIN. FACE HEIGHT mm	170.2
	GLASS THICKNESSES mm	44–52
→	UNIT DIMENSIONS	
	MAX. SASH WIDTH mm	1400
	MAX. SASH HEIGHT mm	3000
	MAX. SASH WEIGHT Kg	200
→	TESTS AND STANDARDS	
	AIR PERMEABILITY EN 12207	CLASS 3
	WATERTIGHTNESS EN 12208	CLASS 5A
	WIND LOAD RESISTANCE EN 12210	CLASS C1/B1
	SOUND REDUCTION EN 717	R _w VALUES TO 44 dB
	THERMAL INSULATION EN ISO 10077-2	U _f VALUES FROM 1.5 W/(m²K)

TECHNICAL CHARACTERISTICS D75 177







\	INSULATION	
	DUAL LAYER POLYAMIDES mm	18
	FOAM	
\downarrow	SYSTEM PROFILE DIMENSIONS	
	MIN. FRAME DEPTH mm	89.5
	MIN. FACE HEIGHT mm	170.2
	GLASS THICKNESSES mm	60–68
→	UNIT DIMENSIONS	
	SASH WIDTH mm	1400
	SASH HEIGHT mm	3000
	MAX. SASH WEIGHT Kg	200
→	TESTS AND STANDARDS	
	THERMAL INSULATION EN ISO 10077-2	U _f VALUES FROM 1.6 W/(m²K)

TECHNICAL CHARACTERISTICS D90 179





ALUMINCO

THE FAÇADES



EW50/EW50SP

STABILITY SAFETY AND SOUND PERFORMANCE



The EW50 is a complete system for curtain walls offering a broad range of applications on stick/standard and structural type with impressive properties in terms of function and design to meet almost every requirement of contemporary architecture.

The system provides existing and new buildings with an attractive visual enhancement, as well as the highest degree of functionality is achieved. In addition, a wide range of solutions work perfectly with all shading systems.

EW50



Continuously increasing demands on sound and thermal insulation have led to the design of the EW50 SP system. The EW50 SP is a thermally insulated curtain wall system for robust constructions of large glass surfaces, designed with reinforced profiles and new system components that meets the highest requirements in sound performance.

This curtain wall system is standard type (mullion / transom) with horizontal and vertical cover. Mullions and transoms are made with the same profiles of 50 mm sightlines. EPDM gaskets and a special thermal and acoustic isolator are used to optimize the insulation of the system.

It also offers the possibility to integrate triple glazing. This option increases the size of the glazing, giving the benefit to meet demanding projects in terms of thermal and acoustic performance. In addition, the possibility of incorporating opening frames can be achieved with Aluminco's doors and windows series.

The Aluminco EW50 SP is well equipped to deal with the requirements that enhance the living and working environment of a building.

EW50SP













SPECIFICATIONS

The EW50 and EW50 SP Curtain Walls are used as building envelopes, offering the highest level of aesthetic value and limitless possibilities in architectural applications. In addition, a high degree of flexibility and attractive design options are offered for façades that assure maximum daylight penetration in the building interior, as well as creating a safe and comfortable environment for the building's users.

EW50/EW50SP

ENERGY & DESIGN



Modern Appearance

Enhancement of Natural Light

Top performance levels in terms of air- water permeability and wind pressure.

Various covers for external surfaces of high aesthetic value

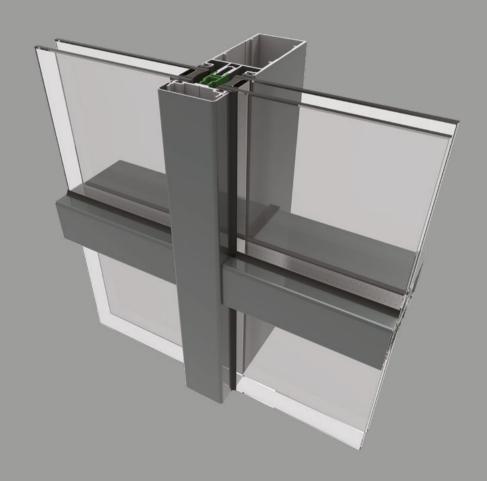
Structural and standard version available.

Special support for shading blades

Combination with doors and windows of the D75 / D90, W450 / W4750 series of ALUMINCO

Ability to design custom solutions tailor made to the building

EW50 ENERGY & DESIGN



Outstanding sound insulation up to 52 dB

Optimum thermal insulation up to Uf=1,6 W/m²K

Mullion/transom façade system with 50 mm visible width

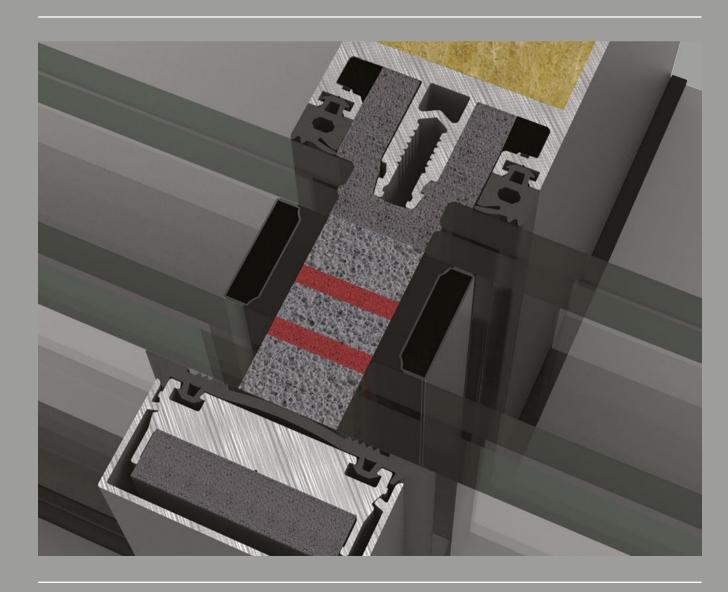
Increased comfort level

High degree of functionality and increased static in extreme weather conditions

Triple or double-glazing solutions

Combination with doors and windows of the D75 / D90, W450 / W4750 series of ALUMINCO

EW50SP ENERGY & DESIGN



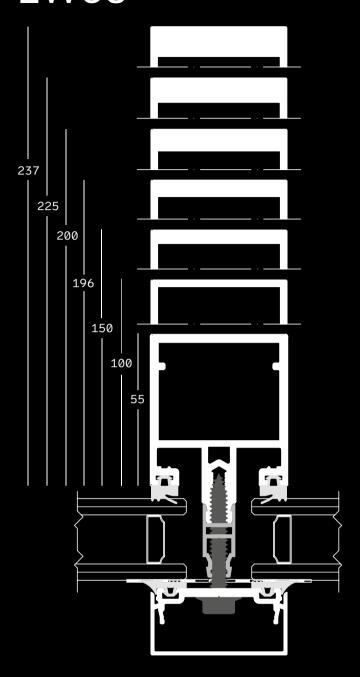


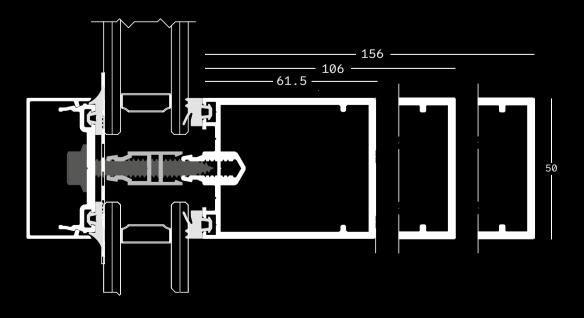
EW50/EW50SP

ENHANCED PROPERTIES OFFER MORE POSSIBILITES



EW50



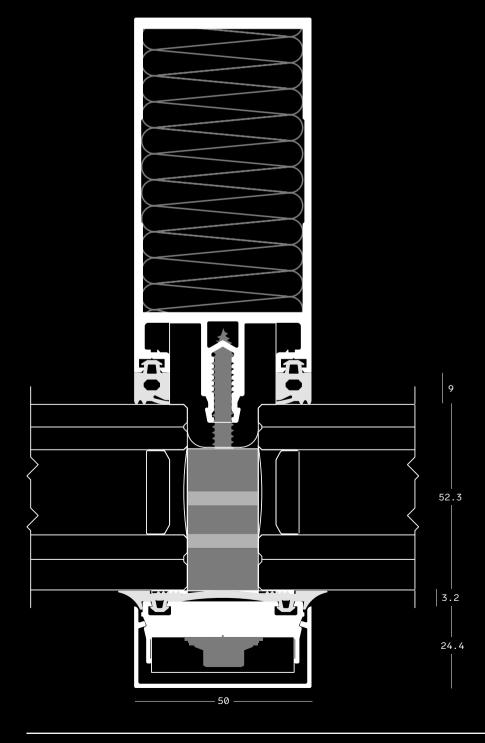


<u> </u>	TYPE	
	STANDARD	
	STRUCTURAL	
	LINEAR	
→	DIMENSIONS	
	MULLION/TRANSOM WIDTH mm	50
	MULLION DEPTH mm	16–237
	TRANSOM DEPTH mm	61–156
	GLASS THICKNESSES mm	6–52
→	TESTS AND STANDARDS	
	AIR PERMEABILITY EN 12207	CLASS A4
	WATERTIGHTNESS EN 12208	CLASS RE 1200
	WIND LOAD RESISTANCE UNI EN 12179	DESIGN LOAD: ±2000 Pa (203 Kg/m²)
		INCREASED LOAD: ±3000 Pa (304 Kg/m²)

TECHNICAL CHARACTERISTICS EW50 197



EW50SP



↓ DIMENSIONS

	EXTERIOR VISIBLE WIDTH mm	50
	DEPTH MULLION mm	50-237
	DEPTH TRANSOM mm	150
	GLASS THICKNESSES mm	12–64
\	TESTS AND STANDARDS	
	THERMAL INSULATION EN ISO 12412-2	1.64 W/m²K
	AIR PERMEABILITY EN 12152 & 12207	CLASS A4
	WATERTIGHTNESS EN 12208	CLASS RE1200
	WIND LOAD RESISTANCE EN 12210	DESIGN LOAD: ±2000 Pa (203 Kg/m²)
		INCREASED LOAD: ±3000 Pa (304 Kg/m²)

TECHNICAL CHARACTERISTICS EW50SP 199



THE FAÇADES

SH3400

CONTEMPORARY SOLAR SHADING SYSTEM



Shadow System for protection against solar radiation and controlling of the natural lighting of buildings.

The specially designed blinds have the option to be placed either horizontally or vertically, movable or fixed, depending on construction needs and current architectural trends.

Its core characteristic feature and competitive advantage is that the gap between the frame and blind is just 10 mm, satisfying completely every requirement for minimization of solar radiation.

By implementing the shading system SH3400 into your building design, you will reduce the need for air conditioning, without compromising the entrance of daylight.

SYSTEM IDENTITY



SH3400 203







SPECIFICATIONS

A wide range of louvre blades offer a wealth of possible uses. SH3400 impresses with its many benefits, from protection against overheating to optimised light penetration and increased user comfort. Due to its ellipse design and the limitless options, louvres can be applied both in residential living spaces and commercial buildings, as well as in hotel units.

SH3400

ENERGY & DESIGN



Protection against solar radiation and controlling of the natural lighting of buildings.

The design of the louvres gives a contemporary look to the building

The movement of the louvres can also be motorised for more comfort

The design louvres are available in an array of dimensions and car be composed in different configurations.

Louvers with Fixed or Adjustable inclination and can be installed in

Horizontal and Vertical layout.

Endless choice of colors and finishes.

Fase of mounting, assembly, and disassembly.

Cooperates with the Curtain Wall System EW50, Standard & Structural by Aluminco.

ENERGY & DESIGN





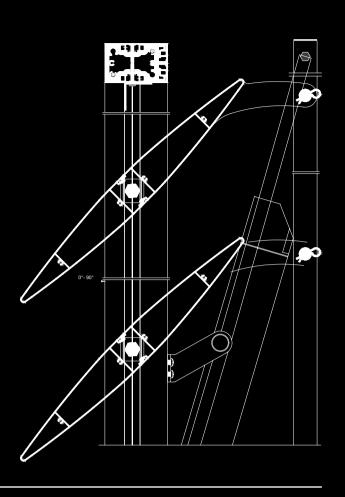


SH3400

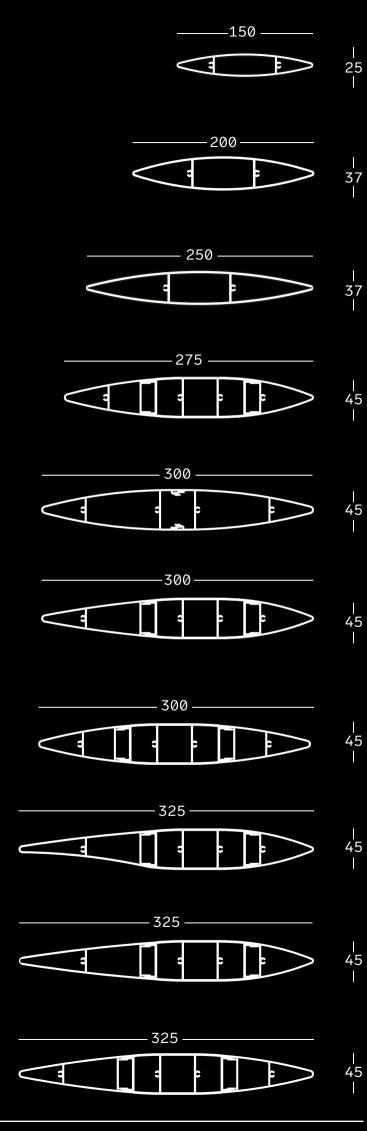
A WIDE RANGE OF LOUVRE BLADES OFFER A WEALTH OF POSSIBLE USES

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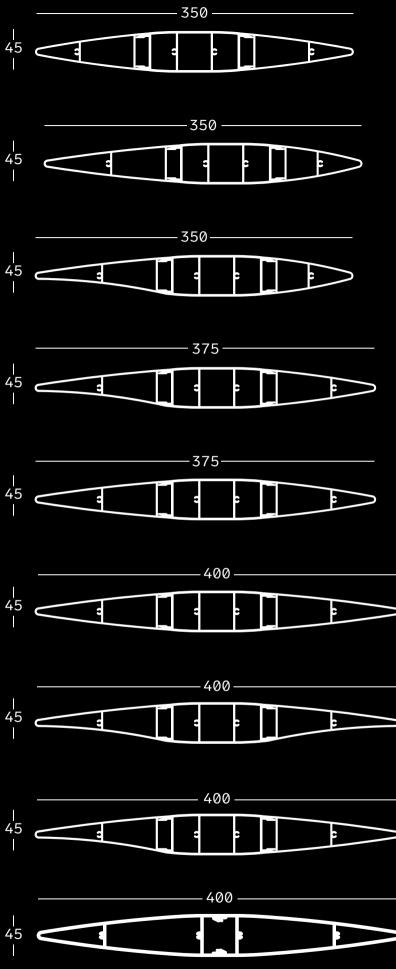
ELLIPTICAL DESIGN LOUVER WITH ADJUSTABLE INCLINE











4	HARDWARE	
	MOVABLE LOUVERS	
	FIXED LOUVERS	
→	SYSTEM PROFILE DIMENSIONS	
	LOUVER'S FACE mm	25–37–45
	LOUVER'S WIDTH mm	150-400
→	LOUVERS' INCLINATION	
	FIXED LOUVERS	0°-15°-30°-45°-60°-90°
	MOVABLE LOUVERS	MOTOR'S MOTION RANGE 0°-110°

TECHNICAL CHARACTERISTICS SH3400 215



THE FAÇADES

SH3200

SHUTTER SYSTEM FOR PASSIVE SOLAR SHADING



The SH3200 shutters enliven the FAÇADES of contemporary houses. Sliding, opening, fixed and folding shutters in different profiles shape can be applied. Solid or louvered, they can have adjustable slats which filter the light but maintain the harmony of the whole.

Unalterable over time, SH3200 shutters are the ideal solution for controlling the light penetration, as a result enhances the comfort level inside the building.

SYSTEM IDENTITY









SPECIFICATIONS

SH3200

ENERGY & DESIGN



Constructions of opening, sliding and folding shutters by using the same sash

Use of special rollers for smooth scrolling and alignment of the sash for both folding and sliding shutters.

Large variety of opening shutters in all possible typologies (fixed, single-ply, two-ply, four-leaf).

Accepts fixed louvers, oval and movable louver.

Movable shading leaves placed on the outer or inner side of the railings and over the railing, ideal for applications on balconies.

ENERGY & DESIGN





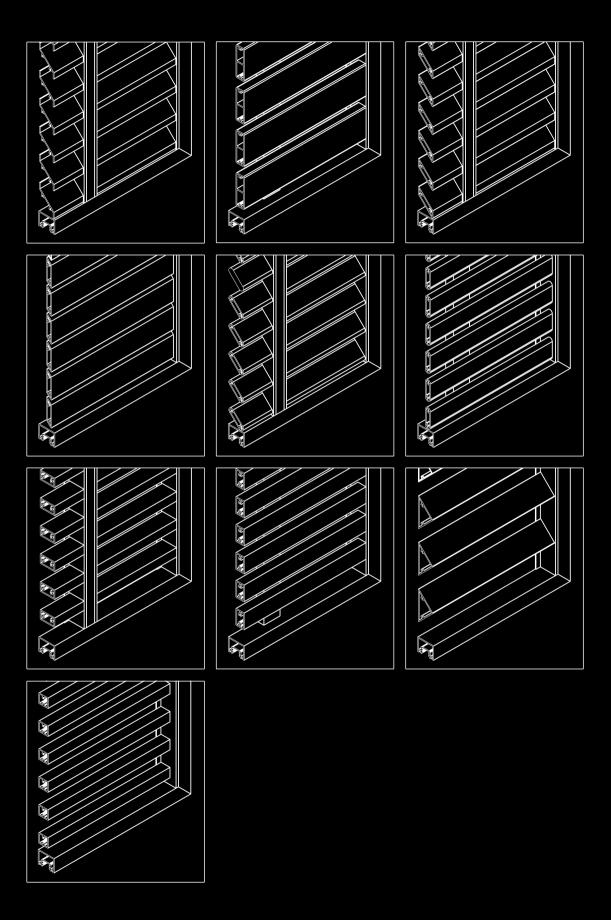




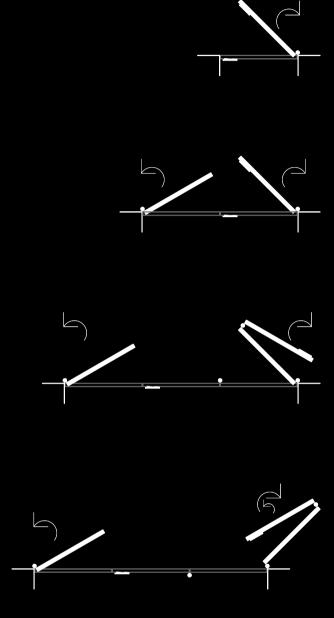
SH3200

EXTREMELY VERSATILE APPLICATION PROPERTIES

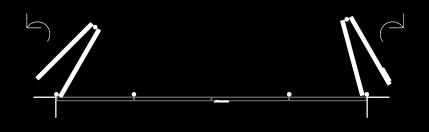






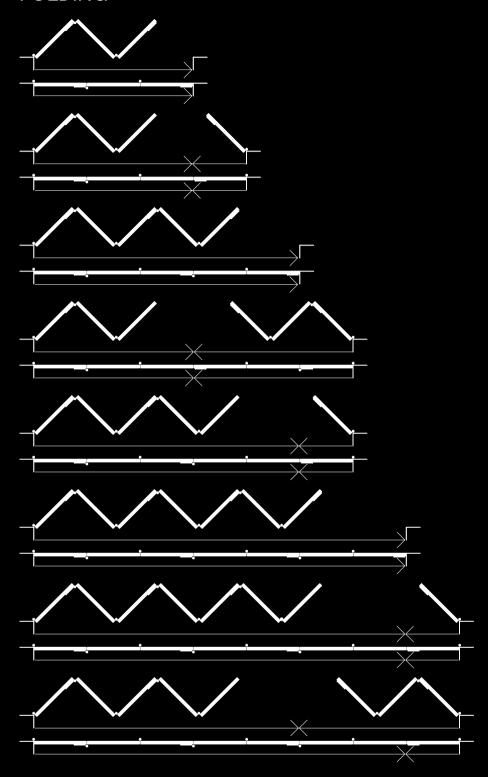




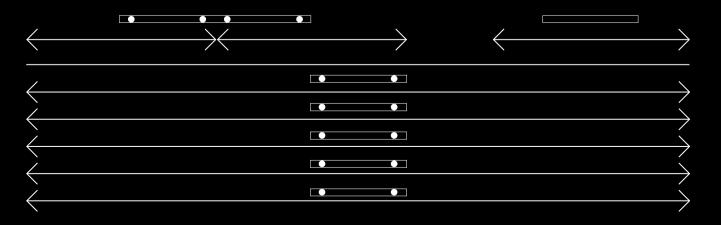




FOLDING



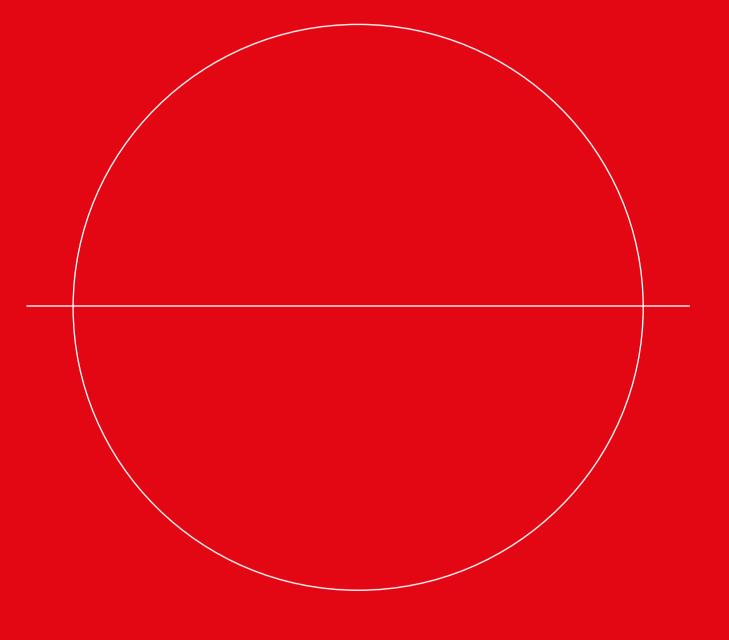
SLIDING



TYPES \downarrow **OPENING** SLIDING **FOLDING FIXED** SYSTEM PROFILE DIMENSIONS \downarrow FRAME DEPTH mm **OPENING** 39 39 SLIDING 46 **FOLDING FIXED** 39 FACE HEIGHT mm OPENING 88 SLIDING 81 **FOLDING** 81 56.6 **FIXED**

TECHNICAL CHARACTERISTICS SH3200 231





ALUMINCO

THE OUTDOORS



CRYSTAL LINE RAILING SYSTEM

TOP TRANSPARENCY SURPASSES HUMAN EXPECTATIONS



Modern people's need for more transparency, brightness and aesthetics are best met by ALUMINCO's proposal in the glass railing category.

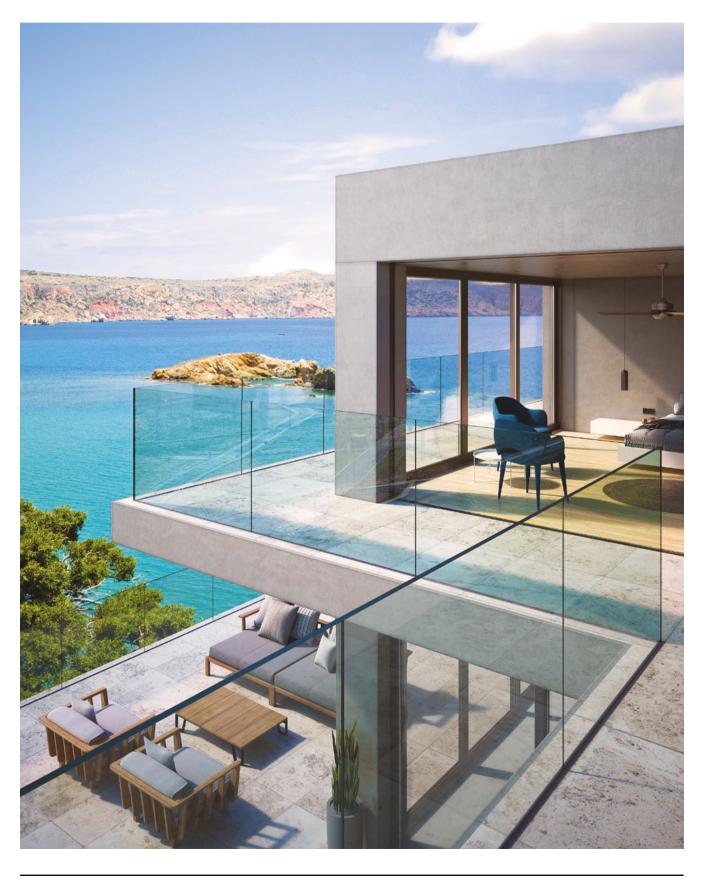
Crystal Line Series stands out for its unique design, functionality, and safety, offering innovations that have been designed to meet current real-world needs.

14 editions are available in almost 3 basic types, floor and side to floor or parapet, with numerous personalized options. Anodizing and powder coating colors with the choice of various shapes of handrail can be applied.

Safety and protection are fundamental priorities during the design and development process of Crystal line railings. Plenty of certifications from internationally recognized institutions ensure maximum user safety.

The innovative Crystal line system have been installed in countless projects around the world, each one having its own distinctive features and architectural requirements.

SYSTEM IDENTITY









SPECIFICATIONS

CRYSTAL LINE RAILING SYSTEM

IN PERFECT ALIGNMENT WITH SIMPLICITY AND STYLE



Crystal Line edition, L-Line series, is a robust system that combines the benefits of safety and transparency with easy installation and functionality. It is designed to cope with line loads more than 3 KN/m satisfying the requirements of regulations in homes, offices, stadiums, shopping centers, and public areas with high traffic. The retention of the glass panel is achieved by using special internal trolleys having the potential to shift and align the glass panels with tilting ability \pm 1 (i.e., \pm 1 15 mm on the upper surface of the glass) while the special gasket provides balance when setting up the glass panels.

L-LINE SERIES

FEATURES

HIGHLIGHTS

Offers a choice of 3 different profile base solutions

Resists line loads more than 3 KN/m

Single base at 3 m without additional external lid

Easy glass installation

Exceptional alignment of the glass panels in every direction (to & from by up to 15 mm and up-down by up to 10 mm) from inside the balustrade

Meets worldwide safety and building regulations

Suitable for use in high demand

Deliver more style and inner strength

Perfect glass alignment assured

Performance-oriented,

Fulfil even the most demanding

242







Crystalline edition, Slim Line series, is so slim, elegant and durable, with the best quality – to price relation, a glass railing could never be more attractive. Thanks to the excellent engineering, you save time and frustration with this premium performance, your projects become a statement. It comes in one-piece, 3 m and 6 m, base shoe with pre-drilled profile and drainage holes. Designed for light to medium use is suited both for indoor and outdoor applications. Able to resist rail load up to 1 KN/m, it is appropriate for glass thickness between 11.52 mm and 17.52 mm, ideal for private residences, offices, shops and more.

SLIM LINE SERIES

FEATURES

HIGHLIGHTS

In-floor, on floor and Fascia

One-piece 3 m and 6 m base shoe with pre-drilled profile.

Specially hardened rubber seals support and protect the glass panel.

Use of "wedge type" gasket to cover the inner gap.

Compatible with tempered laminated glass and membrane types 5.5.4PVB, 6.6.4PVB, 8.8.4PVB and 10.10.4PVB.

Cap rails and handrails available in various sizes and shapes.

Wide selection of shades.

Elegant slim design High performance and durability Cost-effective solution Max. construction height up to 1.20 m









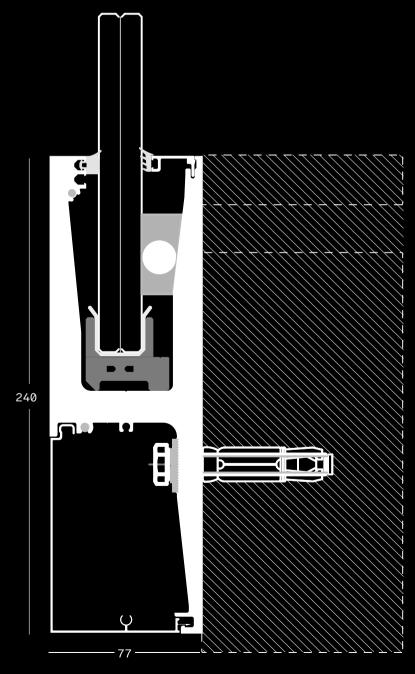


CRYSTAL LINE RAILING SYSTEM

WE DESIGN ADVANTAGES

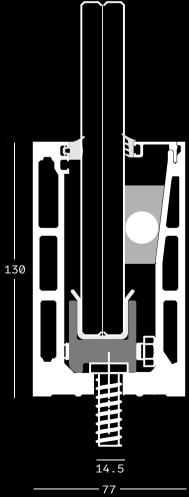


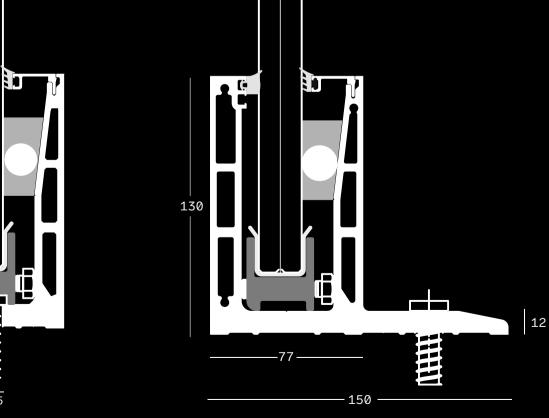
+○< L—LINE



CRYSTAILLINE L-LINE F85-1B64 SIDE MOUNTED TEMPERED LAMINATED GLASS 10-4PVB-10MM

248





CRYSTAILLINE L-LINE TOP MOUNTED GLASS 10-4PVB-10MM

CRYSTAILLINE L-LINE TOP MOUNTED GLASS $10\mbox{--}4\mbox{PVB--}10\mbox{MM}$

TECHNICAL CHARACTERISTICS CRYSTAL LINE RAILING SYSTEM 249



L-LINE

	PROFILE DIMENSIONS			
	FACE HEIGHT mm			130
	FACE WIDTH (TOP MOUNT)	mm		77/150
	FACE WIDTH (SIDE MOUNT	-) mm		77/240
\downarrow	DESIGNED FOR			
	HEAVY USE (≥3 KN/M)		INDOOR &	OUTDOOR
\downarrow	MOUNTING			
	TOP MOUNT SOLUTION			
	SIDE MOUNT SOLUTION			
→	DOMAIN OF APPLICAT	TION		
	PRIVATE	HOUSES,	RESIDENCES	s, VILLAS
	COMMERCIAL	OFFI	CES, SHOPS,	RETAILS
	PUBLIC	SHOPPING MALLS,	STADIUMS,	AIRPORTS

250 THE OUTDOORS

↓ INFILL

TEMPERED LAMINATED GLASS

↓ GLASS THICKNESSES

8.8.2PVB / 16.76 mm

8.8.4PVB / 17.52 mm

10.10.2PVB / 20.76 mm

10.10.4PVB / 21.52 mm

↓ TOP HANDRAIL

FOR 17.52 mm GLASS

FOR 21.52 mm GLASS

↓ LAB/PERFORMANCES

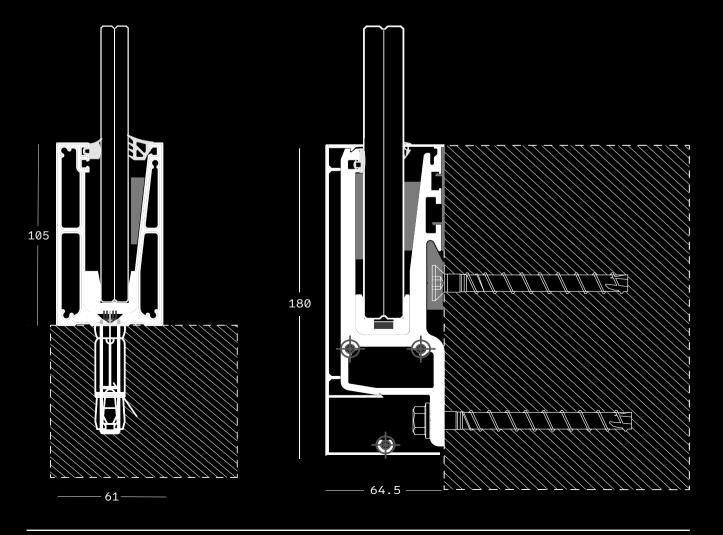
IFT ROSENHEIM GERMANY / L-LINE TOP MOUNT FIN RESISTANCE TO WIND LOAD 3 kPa UP TO 5 kPa

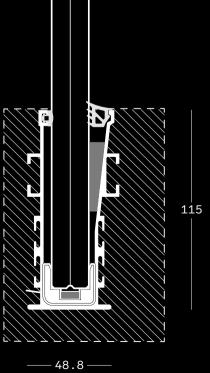
INTERTEK USA / ACHIEVED CONCENTRATED LOAD OF 807 LB = 3.6 kN

BBRI BELGIUM / ACHIEVED DISTRIBUTED LOAD OF 3.6 kN/m



SLIM LINE







SLIM LINE

<u> </u>	PROFILE DIMENSIONS	
	FACE HEIGHT/WIDTH (TOP MOUNT)	mm 105/61
	FACE HEIGHT/WIDTH (SIDE MOUNT)	mm 180/65
\	DESIGNED FOR	
	LIGHT TO MEDIUM USE (≤1 KN/M)	INDOOR & OUTDOOR
\	MOUNTING	
	TOP MOUNT SOLUTION	
	SIDE MOUNT SOLUTION	
	IN-FLOOR SOLUTION	
→	DOMAIN OF APPLICATION	
	PRIVATE	HOUSES, RESIDENCES, VILLAS
	COMMERCIAL	OFFICES, SHOPS, RETAILS
→	INFILL	
	TEMPERED LAMINATED GLASS	

254 THE OUTDOORS

↓ GLASS THICKNESS

5.5.4PVB / 11.52 mm

6.6.4PVB / 13.52 mm

8.8.4PVB / 17.52 mm

10.10.4PVB / 21.52 mm

↓ TOP HANDRAIL

FOR 13.52 mm GLASS

FOR 17.52 mm GLASS

FOR 21.52 mm GLASS

↓ LAB / PERFORMANCES

IFT ROSENHEIM GERMANY / SLIM LINE SIDE MOUNT 1010.4PVB FULFILLED LOAD OF 1.7 kN/m (PERFORMANCE UNDER SAFETY LOAD)

IFT ROSENHEIM GERMANY / SLIM LINE SIDE MOUNT 1010.4PVB FULFILLED LOAD OF 1.7 kN/m (PERFORMANCE UNDER SAFETY LOAD)

IFT ROSENHEIM GERMANY / SLIM LINE TOP MOUNT 66.4PVB FULFILLED LOAD OF 1.7 kN/m (PERFORMANCE UNDER SAFETY LOAD)



FUSION LINE RAILINGS

STYLISH BALUSTRADE SOLUTIONS



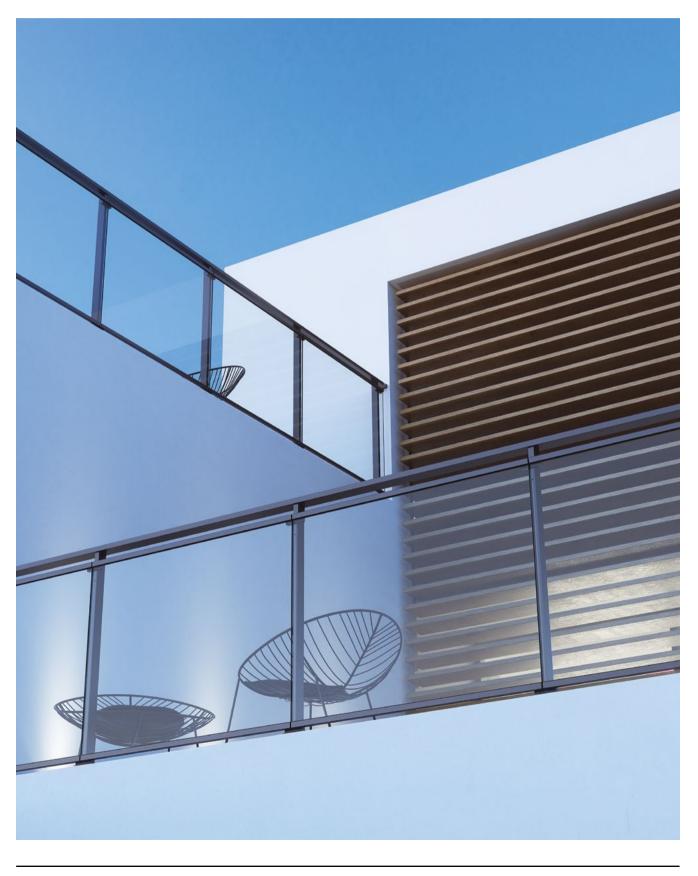
In the great family of ALUMINCO's railing systems joins the series Fusion Line.

Fusion line dramatically improves the most important aspects of the Railings experience. It introduces advanced and robust profiles for extra strength, unique design for impressive look and the best performance ever in a railing system.

The series takes its name from its ability to combine with harmony and fantasy glass with aluminum in countless combinations, while at the same time to remain uncluttered, affordable luxury and very beautiful.

The series offers three editions: ORBIT, ELXIS, SYNTHESIS. Each edition has its own character, it is completely unique in the railing market, creating an entirely new look while offering the ultimate answer to the demand for contemporary and stylish railing systems.

SYSTEM IDENTITY









SPECIFICATIONS

FUSION LINE RAILINGS

THREE TYPES ENDLESS POSSIBILITIES



Minimalist Design

Thanks to the extreme simplicity and minimal nature of the fusion line series it works well as a visual element

Reliable safety

Fusion line railings perform extremely well providing utmost safety and protection.

Three types. Endless possibilities

Orbit, Elxis and Synthesis blend aluminum and glass together in numerous unique combinations.





The Orbit edition offers the unrivaled advantage of an unconventional modernity, fit in perfectly with the "new do" of architecture

Among others, this series supports special partitions that stand out for their aesthetics and functionality, applied from block of flats to botal units

ORBIT





The Elxis line features a modern design that highlights the simplicity of the lines, ideal for minimal design spaces. It offers innovative solutions for large glazing openings while meeting the high performance standards of demanding projects.

ELXIS



The Synthesis line is characterized by modern aesthetics and an endless variety of profile combinations. Its uniqueness lies on the fact that 80% of its construction work can be carried out in the factory and only 20% on site.

SYNTHESIS





ELLIPTICAL & RECTANGULAR DESIGN	
PERFORMANCE	>1.7 KN/m
MAXIMUM HEIGHT FOR TYPICAL RAILING mm	1200
MAXIMUM WIDTH FOR TYPICAL RAILING mm	1300
MAXIMUM HEIGHT FOR HOTEL PARTITIONS mm	2000
MAXIMUM WIDTH FOR HOTEL PARTITIONS mm	1500
MAXIMUM GLASS THICKNESS	66.4 PVB / 13.52 mm
HANDRAILS FOR ALL RAILING TYPOLOGIES	
AVAILABLE IN WIDE RANGE OF POWDER COATING FINISHES	
DESIGNED FOR INDOOR & OUTDOOR USE	
HIGH LEVEL OF ROBUSTNESS, IDEAL FOR LARGE GLAZING OPENIN	GS
SUITABLE FOR COMMERCIAL PLACES AS A FIXED WINDSCREEN	
SUITABLE FOR MODERN HOMES. COMMERCIAL BUILDINGS & HOTELS	

ORBIT

ELXIS

MODERN DESIGN	
NO VISIBLE SCREWS FOR PERFECT AESTHETIC RESULT	
MAXIMUM WIDTH BETWEEN THE COLUMNS mm	1300
COLUMN WIDTH mm	12
MAXIMUM GLASS THICKNESS	55.4PVB / 11.52 mm
MINIMUM COMPONENTS OFFER ECONOMY & ERGONOMICS	
NUMEROUS SHAPES OF HANDRAILS	
AVAILABLE IN WIDE RANGE OF POWDER COATING FINISHES	
GLASS APPLICATIONS AT THE BOTTOM RAIL WITH TOP HANDRAIL	
APPLICATION OF GLASS FOLDING SYSTEM ON THE STRUCTURE	
DESIGNED FOR INDOOR & OUTDOOR USE	
HIGH LEVELS OF ROBUSTNESS FOR LARGE WINDOW OPENINGS	
SUITABLE FOR BALCONY AREAS, FENCES, INTERIOR AND EXTERIO	R STAIRS

268 THE OUTDOORS

CONTEMPORARY MINIMAL DESIGN WITH A SLEEK FINISH LOOK

CHOICE OF RECTANGULAR OR OVAL CROSS SECTIONS

ALL COMPONENTS ARE MADE OF DURABLE ALUMINIUM

WIDE RANGE OF PROFILE COMBINATIONS

COLUMN WIDTH mm 12

MAXIMUM SPAN BETWEEN COLUMNS mm 1300

MAXIMUM GLASS THICKNESS 55.4PVB = 11.52 mm

FAST AND EASY ASSEMBLY AS WELL AS INSTALLATION

80% OF FABRICATION IS DONE IN-HOUSE WHILE ONLY 20% NEEDS TO BE FINISHED ON SITE

PRE-FABRICATED INDEPENDENT PANELS

SPLIT SECTION TOP HANDRAIL CONNECTS TOTAL SPAN OF RAILINGS

AVAILABLE IN WIDE RANGE OF POWDER COATING FINISHES

SUITABLE FOR BALCONIES, IDEAL FOR RESIDENCES AS WELL AS HOTEL FACILITIES

SYNTHESIS

TECHNICAL CHARACTERISTICS FUSION LINE 269



JULIETTA FOR JULIET BALCONIES

CONTEMPORARY LOOK OF A "NO BALCONY" BARRIER



Julietta, a system solution by ALUMINCO, is the contemporary look of a "no balcony" barrier, delivering minimalist structures of maximum strength.

The modern buildings use of full height windows and doors in the creation of a larger "virtual space" in a small environment. This creates an extension of the outside visibility and enlarges the viewpoint from the inside. In "no balcony" situations, Julietta is the greatest solution with contemporary style.

Working as a guarding or barrier placed on the outside of full height windows and doors, Julietta mainly offers an ultra-reassuring feeling, when mounted on the first floor or higher floors, that do not lead to a "walk on" balcony.

From the inside you achieve an unobstructed view, with a clean element spanning across the opening, no vertical bars or posts, no glass clamps, thereby creating very slim sightlines.

SYSTEM IDENTITY















SPECIFICATIONS

The look and feel of a building is as important as the building itself. It helps to meet people's fundamental expectation to be able to enjoy the design of the outdoor space. For these stylish units, Julietta offers a wide range of individual design options through a combination of different infill units.

JULIETTA FOR JULIET BALCONIES

POSSIBILITY OF DIFFERENT INFILL UNITS



The Julietta is fitted, as standard, with glass infill offering enhanced aesthetics, easy installation, almost no maintenance, and extra inner strength.

The decorative solution and the Xpand solution are more options to

FEATURES

HIGHLIGHTS

glass thicknesses

Mounted onto the facade or directly onto the window frame, suitable for aluminium frames

Possibility of different infill units

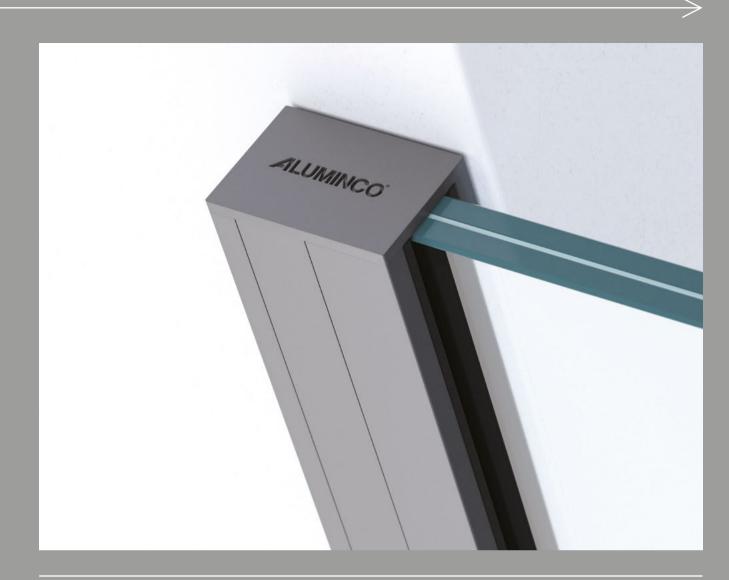
Optionally mounted with a top handrail

Available in 5 different shades: RAL 9016, RAL 9005, 9005 MATT, 420 Anodic, Black Anodic slender profiles

Quick and simple mounting

Cost-effective application

280 THE OUTDOORS



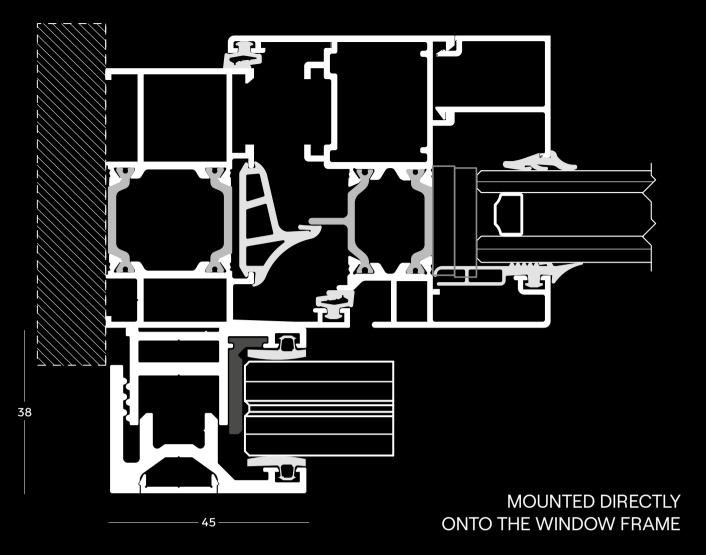


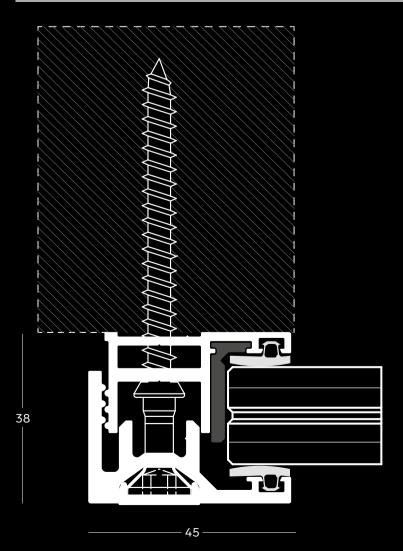


JULIETTA FOR JULIET BALCONIES

MOUNTING MATTERS







MOUNTED ONTO THE FAÇADE

\	UNIT DIMENSIONS				
	FACE HEIGHT mm	100	0	&	1100
	FACE WIDTH mm	UP		ГО	2000
→	DESIGNED FOR				
	OUTDOOR USE				
→	MOUNTING				
	MOUNTED DIRECTLY ONTO THE WINDOW FRAME				
	MOUNTED ONTO THE FAÇADE				
→	DOMAIN OF APPLICATION				
	PRIVATE (HOUSES, RESIDENCES, APARTMENTS)				
	COMMERCIAL (OFFICES, PUBLIC BUILDINGS, SCHOOL	S)			
→	INFILL				
	TEMPERED LAMINATED GLASS				
→	GLASS THICKNESSES				
	6.6.4PVB / 13.52 mm				
	8.8.4PVB / 17.52 mm				
	10.10.4PVB / 21.52 mm				
\	EXTRAS				
	TOP HANDRAIL, DECORATIVE INFILL, XPAND INFILL				

TECHNICAL CHARACTERISTICS JULIETTA 285



OPEN AIR

GLASS WINDSCREEN SYSTEM



The Open Air system is a world-class technological breakthrough concept providing endless options for the most demanding design or construction.

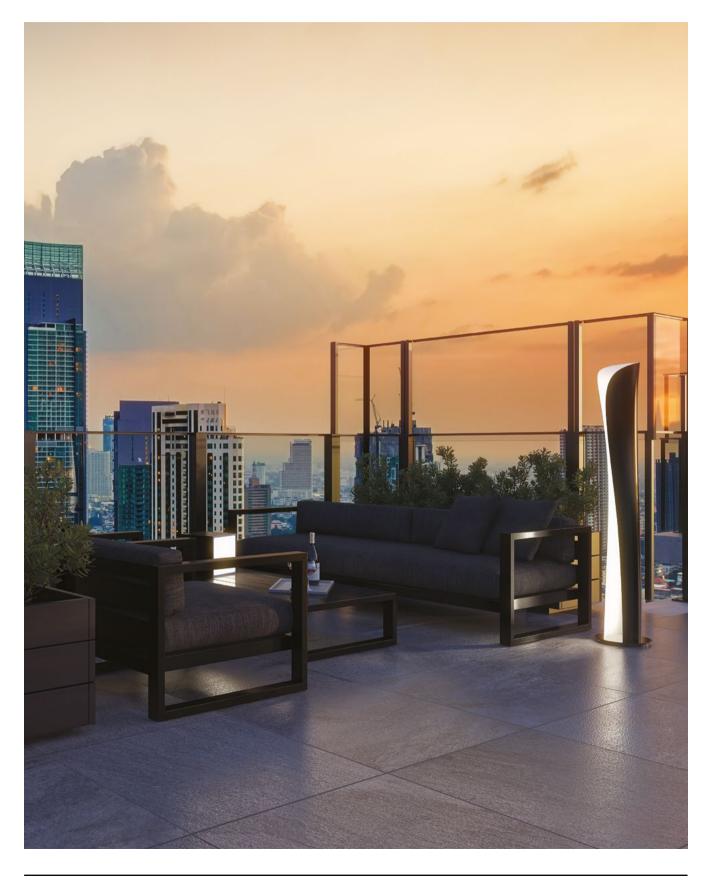
Combining innovative technology with remarkable design, the Open Air editions PLUS, ULTRA PLUS, FIXED, GLASS WALL, E-MOTION constitute the ultimate solution for stylish outdoor spaces such as restaurants, cafes, roof gardens, hotels and more.

A unique innovation patented and available exclusively from Aluminco, where the movable part of the system rises or lowers with a single light pressure, effortlessly, according to our needs and depending on the weather conditions.

Beyond that, what makes the Open Air System truly irresistible is its minimalistic design and superior quality. Simple and modern at the same time, it provides endless construction perspectives to the most challenging structural design.

All editions carry the specially designed logo Open Air by ALUMINCO stressing further the culture of excellence and offering a unique experience to the end user.

SYSTEM IDENTITY









SPECIFICATIONS

OPEN AIR

CUTTING EDGE TECHNOLOGY AT YOUR FINGERS



The least visible aluminium frame achieves a minimal and modern style while the laminated glass releases the maximum of natural light in the inner environment.

OUTSTANDING ELEGANCE



All editions perform extremely well in open air spaces providing sound reduction and high protection against all weather conditions.

UNIQUE OPEN AIR PROTECTION





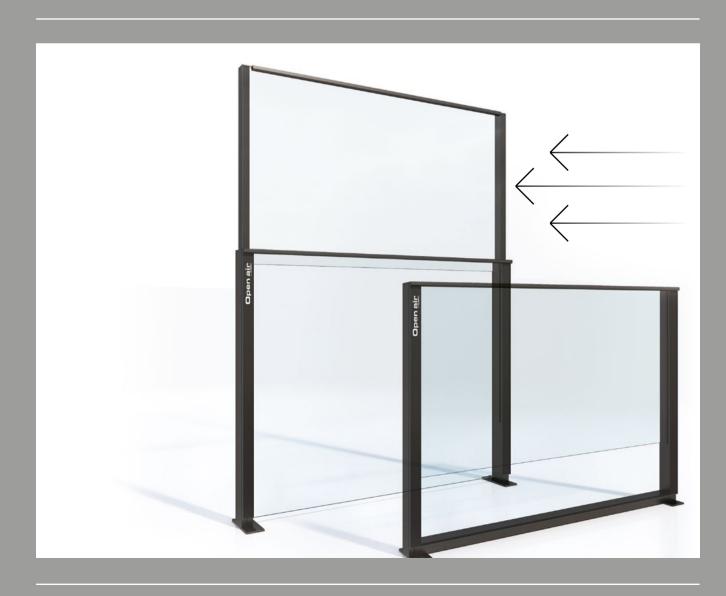
Each Open Air is the aftereffect of handmade expertise which you can rarely come across throughout the aluminum industry.

HANDCRAFTED BY MASTERS



Open Air Systems have been tested and approved by notable Testing Laboratories to meet and exceed quality, safety and performance standards.

TESTED & APPROVED





OPEN AIR

WE DESIGN ADVANTAGES



OPEN AIR PLUS



00 (L) 0 (H1) 0 (H2) 50×100 .4 PVB S 6 mm FIXED
0 (H2) 50×100 .4 PVB S 6 mm
.4 PVB S 6 mm
S 6 mm
FIXED
00 (L)
0 (H1) 0 (H2)
50×100
.4 PVB S 6 mm
FIXED
00 (L)
0 (H1) 0 (H2)
50×100
.4 PVB
FIXED
ANODIC IC 420

TECHNICAL CHARACTERISTICS OPEN AIR 301



OPEN AIR E-MOTION



	OA 1800	
	LENGTH mm	MAX. 3000 (L)
	HEIGHT mm	closed 1000 (H1) opened 1780 (H2)
	COLUMN DIMENSIONS mm	60×160
	GLASS TYPE	FIXED PART TEMPERED GLASS 4.4.4 PVB MOVING PART MONOLITHIC GLASS 6 mm
	BASE	FIXED
\	OA 2000	
	LENGTH mm	MAX. 3000 (L)
	HEIGHT mm	CLOSED 1100 (H1) OPENED 1600 (H2)
	COLUMN DIMENSIONS mm	60×160
	GLASS TYPE	FIXED PART TEMPERED GLASS 4.4.4 PVB MOVING PART MONOLITHIC GLASS 6 mm
	BASE	FIXED
→	OA 2200	
	LENGTH mm	MAX. 3000 (L)
	HEIGHT mm	CLOSED 1200 (H1) OPENED 2180 (H2)
	COLUMN DIMENSIONS mm	60×160
	GLASS TYPE	FIXED PART TEMPERED GLASS 4.4.4 PVB MOVING PART MONOLITHIC GLASS 6 mm
	BASE	FIXED
\rightarrow	COLORS	BLACK ANODIC ANODIC 420

TECHNICAL CHARACTERISTICS OPEN AIR 303



OPEN AIR PLUS C-EXT/C-INT

All types of the Open air system can be delivered in two standard corners of 90°angle, internal (C-INT) and external (C-EXT).





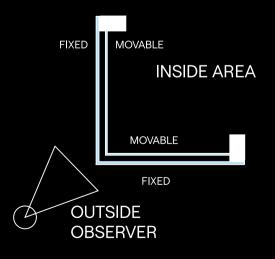
OPEN AIR ULTRA+ C-EXT/C-INT

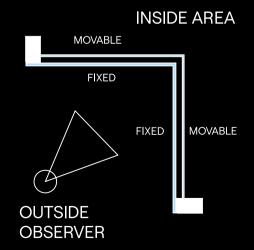




↓ OA 1800 C-INT/C-EXT

LENGTH mm	500 (L)
HEIGHT mm	CLOSED 1100 (H1) OPENED 1800 (H2)
COLUMN DIMENSIONS mm	50×100
GLASS TYPE	FIXED PART TEMPERED GLASS 4.4.4 PVB MOVING PART MONOLITHIC GLASS 6 mm
BASE	FIXED
↓ OA 2000	
LENGTH mm	500 (L)
HEIGHT mm	CLOSED 1200 (H1) OPENED 2000 (H2)
COLUMN DIMENSIONS mm	50×100
GLASS TYPE	FIXED PART TEMPERED GLASS 4.4.4 PVB MOVING PART MONOLITHIC GLASS 6 mm
BASE	FIXED





→ COLORS

BLACK / NOIR ANODIC ANODIC 420

TECHNICAL CHARACTERISTICS OPEN AIR 305



PERGOLAS

CLASSIC MODERN



Pergolas of classic style are awesome additions to any open space or private area, whether residential or commercial property.

Made from durable aluminium, our complete range of classic pergolas can be placed anywhere, ensuring robust and sturdy constructions while assuring lifetime durability without any maintenance requirements.

CLASSIC TRADITIONAL









Traditional pergolas may be combined with polycarbonate panels offering additional protection from various weather conditions.

WITH POLYCARBONATE SHEETS



The combination of traditional pergola with canvas roofing provides shading and at the same time upgrades the aesthetics, particularly when combined with wood imitation shades.

WITH CANVAS ROOFING

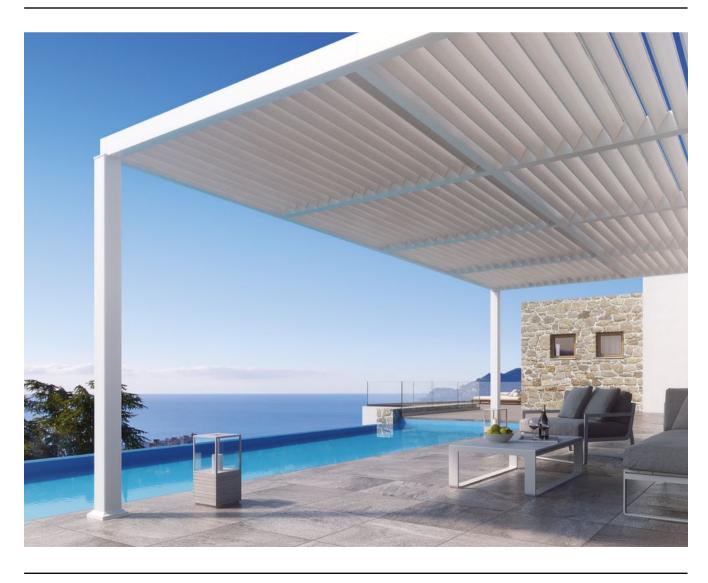




ALUMINCO's modern pergolas draws inspiration from the outdoors, acting as wellness living quarters.

Our unique range of pergolas can be used in residential living spaces as well as in hotel or commercial facilities, enabling perfect integration in any architectural setting.

MODERN













Polycarbonate panels may be fitted on modern pergolas, adding protection from weather conditions. Ideal for gardens, swimming pools and roof gardens.

WITH POLYCARBONATE SHEETS



The canvas on the fixed aluminium structure offers more protection and shading, creating the best inviting place for family and friends to get together.

WITH CANVAS ROOFING





An exceptional modern pergola of top functionality, durability, and high aesthetic value. Characterized by motorized rotating louvers that provide the optimum angle for best sun-shading. It can be easily and accurately operated through a remote control.

WITH MOVABLE LOUVER BLADES



One more option of the modern pergola, where fixed louver blades may be used in certain parts, giving originality to modern design. Highly recommended for those seeking things out of the ordinary.

WITH FIXED LOUVER BLADES





GATES & FENCES

ADDING VALUE TO OUTDOOR LIVING SPACES



Enhance your home's security and style with our extensive range of gates and fences.

Available in great choice of models and colours, ALUMINCO gates and fences require virtually no maintenance and will not rust or rot like steel or timber!

Whether you select a classic gate or a contemporary one, they will stand up to the test in time, as they are weather resistant even in coastal areas die to the high-quality powder coating and hardware.

Can be manual or automated, with aluminium gates offering the greatest advantage of a longer lifespan as a lighter gate reduces the wear on all components without compromising on security!

Gates are available in many configurations, hinged pedestrian gate, sliding driveway gate or side door.

GATES

FENCES

Our range includes aluminium fencing, pool fencing, privacy screens and garden fencing solutions.

All made from high quality aluminium and in numerous design variants, allowing freedom in Creativity!

A wide range of powder coat offer a 10-year warrantee by QUALICOAT and our Wood Effect colors are truly remarkable!

Fences like gates are designed to be installed by a competent installer as well as a builder or handyman.

326 THE OUTDOORS













SPECIFICATIONS

On an architectural level, gates and fences, definitely, form the house! Designed to simplify life, with emphasis on the detail, gates and fences offer you limitless possibilities whereas design and functionality flow together harmoniously, creating a lasting beautiful piece for any home entrance. Available in many designs and even more wonderful combinations, with unlimited color options, easy to assemble and fit without the need for systematic maintenance

GATES & FENCES

THE TAILOR SOLUTIONS



When dealing with Xpand, the only limit is your imagination!

Xpand is a polymorphic, light, cost-effective architectural design mesh, that adapts as an infill perfectly well with the gates and fences. It is available in a variety of forms, motives and colors that differ according to the given dimensions, the light penetration, and the design.

THE XPAND INTEGRATION



Following the Xpand philosophy, Wave infills are giving super privacy on the covered area - mostly applied on fences and gates. Available in two versions: standard aluminum sheet WV100 and heavy duty WV101 with additional vertical reinforcement of aluminum bars.

THE WAVE INTEGRATION



SPECIFICATIONS GATES & FENCES 33

ALUMINCO® is a registered trademark property of Aluminco Aluminium Industry S.A.

320 11 Inofita Viotia, Greece www.aluminco.com

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